

HONDA OUTBOARD MOTOR BF20A · BF25A

SHOP MANUAL NEWS PAGE 1 OF 2

Power Equipment

News No.
PFP-028

Issue Date
September '94

SOME PARTS OF CHANGES

Applicable Information	Publication No.
BF20A · BF25A	882V700

CHANGE LOCATIONS

P.12-21

8. BACKLASH ADJUSTMENT

• FORWARD GEAR

BEFORE MODIFICATION

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the forward gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the forward gear shim thickness and recheck the backlash.

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• REVERSE GEAR

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the reverse gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the reverse gear shim thickness and recheck the backlash.

AFTER MODIFICATION

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

$$\text{Backlash} = \text{Dial Gauge measures} \times \frac{17.43^{*1}}{25^{*1}}$$

*1 The pinion gear radius of pitch circle

*2 The special tool (07MCLJ-0010100) lever length

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the forward gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the forward gear shim thickness and recheck the backlash.

Service limit	0.30 mm (0.012 in)
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- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

$$\text{Backlash} = \text{Dial Gauge measures} \times \frac{17.43}{25}$$

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the reverse gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the reverse gear shim thickness and recheck the backlash.

Service limit	0.40 mm (0.016 in)
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Honda Outboard Bf25 Owners Manual

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Honda Outboard Bf25 Owners Manual:

Consumers Index to Product Evaluations and Information Sources, 1998 **Shop Manual** Honda Giken Kōgyō Kabushiki Kaisha. Service Publications Office, 1977 **Honda Outboard Shop Manual 2-130 HP Four-Stroke 76-05** Penton Staff, 2000-05-24 BF20 BF2A BF50 BF5A BF75 BF8A BF100 BF9 9A BF15A BF20A BF25A BF30A BF35A BF40A BF45A BF50A BF75A BF90A BF115A BF130A **Honda Outboard Shop Manual** Editors of Haynes Manuals, 2015-01-15 Honda 2 130 HP A Series 4 Stroke Outboards Including Jet Drives manual Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Honda BF20 1976 2007 Honda BF2A 1976 2007 Honda BF50 1976 2007 Honda BF5A 1976 2007 Honda BF75 1976 2007 Honda BF8A 1976 2007 Honda BF100 1976 2007 Honda BF9 9A 1976 2007 Honda BF15A 1976 2007 Honda BF20A 1976 2007 Honda BF25A 1976 2007 Honda BF30A 1976 2007 Honda BF35A 1976 2007 Honda BF40A 1976 2007 Honda BF45A 1976 2007 Honda BF50A 1976 2007 Honda BF75A 1976 2007 Honda BF90A 1976 2007 Honda BF115A 1976 2007 Honda BF130A 1976 2007 **Honda BF 75, BF 100 (outboard Motor Service Manual)**. Honda Giken Kōgyō Kabushiki Kaisha, 1979 **Honda Marine BF20A/25A/30A Owners Manual**, 1993 **Honda Outboard Shop Manual 2-130 HP A-Series Four-Stroke, 1976-2007**, 2014 **Seloc Honda Outboards 2002-08 Repair Manual** Seloc SELOC, 2009 Provides a guide to the Honda outboard motor featuring step by step illustrated procedures trouble shooting and wiring diagrams **2017 Honda Pilot Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book** Helming, 2017-04-20 *Clymer Honda 4-stroke Outboard Shop Manual, 2-130 HP, 1976-1999* Clymer Publications Staff, Clymer Publishing, 1999 *Honda GX120, 160* Motor Co. Ltd Honda, 2019 Honda Pilot Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book Helming, 2019-02-03 *Honda GX240, GX340* Motor Co. Ltd Honda, **2018 Honda Odyssey Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book** Helming, 2018-04-14 Owner Manual Compatible with 2012 Chevrolet Impala - OEM Owners Manual, Factory Glovebox Book Helming, 2017-03-05 *Owner Manual Compatible with 2015 Honda Pilot - OEM Owners Manual, Factory Glovebox Book* Helming, 2015-07-04 **Honda GX110, 140, 160** Motor Co. Ltd Honda, **2020 Honda Passport Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book** Helming, 2020-02-06 *Honda GVX270, GXV340, GXV390* Motor Co. Ltd Honda, Honda GX120, 160, 1990

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