

## CLEANING AND INSPECTION

### ⚠WARNING

Do not use replacement parts from dual caliper repair kits (11/16 inch bore) on single caliper models. Parts are not interchangeable. Using the wrong replacement parts can adversely affect braking efficiency or result in brake failure causing personal injury and property damage.

1. Always reassemble the master cylinder using **new** parts from the correct repair kit (9/16 in. bore- HD Part No. 45006-96; 11/16 in. bore- HD Part No. 45072-96).
2. Clean all parts with denatured alcohol or D.O.T. 5 BRAKE FLUID. Do not contaminate with mineral oil or other solvents. Wipe dry with a clean, lint free cloth. Blow out drilled passages and bore with a clean air supply. Do not use a wire or similar instrument to clean drilled passages in bottom of reservoir.

### ⚠WARNING

Always use denatured alcohol to clean brake system components. Do not use mineral base solvents (such as gasoline and paint thinner) or deterioration of rubber parts may occur after assembly. Deterioration of components may result in premature brake failure, possibly causing personal injury and/or property damage.

3. Carefully inspect all parts for wear or damage and replace as necessary.
4. Inspect the piston bore in the master cylinder housing for scoring, pitting or corrosion. Replace the housing if any of these conditions are found.
5. Inspect the outlet port that mates with the brake line fitting. As a critical sealing surface, replace the housing if any scratches, dents or other damage is noted.
6. Inspect the cover gasket for cuts, tears or general deterioration. Replace as necessary.

## ASSEMBLY/INSTALLATION

1. See Figure 2-45. Fit O-ring into groove at front of piston (pin side).
2. Fit primary cup over tip at back of piston so that closed side (smaller OD) contacts shoulder.
3. Coat piston bore of housing with special lubricant supplied in the service parts kit. Also apply the lubricant to OD of installed O-ring and primary cup.
4. Insert flared end of spring into master cylinder bore so that it seats against the counterbore (recess) at bottom.
5. Slide piston over spring.
6. Fit wiper over piston cap so that the flat side of wiper contacts cap shoulder.
7. Fit piston cap over piston pin.

8. Press down on wiper until it contacts the counterbore. Larger OD of wiper must be completely seated in groove on outlet side of piston bore.
9. Install the cover (with gasket) on the master cylinder reservoir. Install two Phillips screws to fasten the cover to the reservoir, but do not tighten at this time.
10. Align hole in brake hand lever with hole in master cylinder bracket. From the top of the assembly, slide pivot pin through bracket and hand lever.

### ⚠WARNING

Always wear proper eye protection when installing retaining rings. Slippage may propel the ring with enough force to cause eye injury. Use the correct retaining ring pliers. Verify that the tips of the pliers are not excessively worn or damaged.

11. Install retaining ring in pivot pin groove. Verify that retaining ring is completely seated in groove.

### ⚠CAUTION

See Figure 2-44. Do not install the master cylinder assembly without first placing the 5/32 inch thick cardboard insert (or cable strap eyelet) between the brake lever and lever bracket. Installation without the insert may result in damage to the rubber boot and plunger of the Front Stoplight Switch.

12. See Figure 2-46. Position the brake lever/master cylinder assembly inboard of the switch housing assembly engaging the tab on the lower switch housing in the groove at the top of the brake lever bracket.

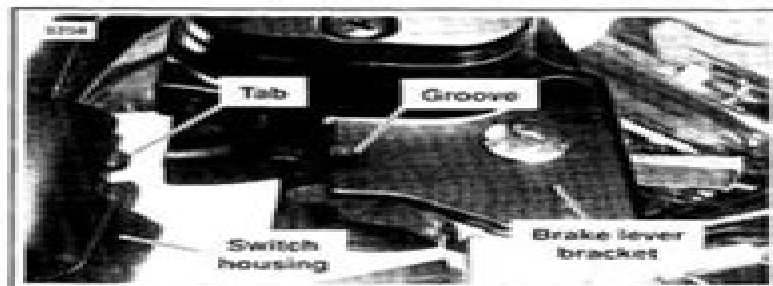


Figure 2-46. Fit Brake Lever/Master Cylinder to Right Handlebar Switch Housings

13. Align the holes in the handlebar clamp with those in the master cylinder housing and start the two screws (with flat washers). Position for rider comfort. Beginning with the top screw, tighten the screws to 70-80 in-lbs (7.9-9.0 Nm) using a T27 TORX drive head.

# Flstf Fat Boy Service Manual 1999

**Ford Motor Company**



## **Flstf Fat Boy Service Manual 1999:**

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