

**Considered CURRENT when viewed on-line  
(for reference if printed)**

10. If you are returning the heater relay board with a warranty claim, be sure to package it in original factory packaging (you must use the packaging from the new board).

**Mounting the New Heater Relay Board into the Control Box:**

1. Line up the connector on the top right of the heater relay board with the connection on the top left of the control board.
2. Making sure all the screw holes are lined up, use the lift points in figure 2 and press down firmly to secure the relay board.

**Caution:** Make sure connections are aligned perfectly!

3. Line up metal guard and screw into place.
4. Connect the new RED, WHITE, AND BLACK wires from the heater relay board, through the guard slot, to the labeled connections on the main control board.
5. Line up cover bracket and screw into place.

**Note:** Make sure to slide cover bracket into slot in the metal guard.



**New Relay Board**

**Connecting the Heater:**

1. If current heater has flag terminals, cut terminals off black & white wires and strip insulation off by 3/8" as shown.  
**Caution:** Be sure to strip properly to maintain wire integrity.

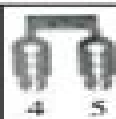
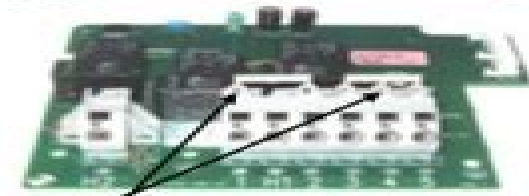
2. Connect the black heater wire to H1 and White heater wire to H2 of the heater relay board.
3. Connect the green heater ground wire to GND terminal as shown.



**Wiring the Line Voltage Conduit to Terminal Block**

**CAUTION!** If the line voltage is wired incorrectly, damage to the control box may occur.

1. Locate the wiring instructions on control box cover for your spa model.
2. Wire the terminal block (TB-1) as shown on the control box cover.
3. Double-check the setting of the Power Jumpers for the spa model and configuration using the control box cover label. Use Power Jumpers from old board if applicable.



Cut 3 pin power jumper to make a 2 pin power jumper. Use 2 pin power jumper across 4 & 5 on 115V converted to 230V models only.



Cut center pin from a 3 pin power jumper. Use power jumpers illustrated on 115V models only.

**Completing the Repair.**

1. Orient the control box cover with the logo right-side-up.
2. Secure the cover with the 2 NEW 3/8" SCREWS provided in the kit.
3. Close the equipment compartment and secure the door using the screws.
4. Reconnect power to spa and test spa functions.

# Iq 202spa Control System Manual

**Marco Cascella**



## **Iq 202spa Control System Manual:**

## Adopting the Melody of Appearance: An Mental Symphony within **Iq 202spa Control System Manual**

In some sort of eaten by displays and the ceaseless chatter of instantaneous interaction, the melodic splendor and emotional symphony created by the prepared term frequently disappear in to the background, eclipsed by the relentless sound and disruptions that permeate our lives. Nevertheless, situated within the pages of **Iq 202spa Control System Manual** a wonderful literary prize overflowing with raw thoughts, lies an immersive symphony waiting to be embraced. Crafted by a masterful composer of language, that interesting masterpiece conducts readers on a psychological trip, well unraveling the concealed tunes and profound impact resonating within each cautiously crafted phrase. Within the depths with this poignant analysis, we can investigate the book is key harmonies, analyze their enthralling publishing fashion, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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### **Table of Contents Iq 202spa Control System Manual**

1. Understanding the eBook Iq 202spa Control System Manual
  - The Rise of Digital Reading Iq 202spa Control System Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Iq 202spa Control System Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Iq 202spa Control System Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Iq 202spa Control System Manual
  - Personalized Recommendations

- Iq 202spa Control System Manual User Reviews and Ratings
- Iq 202spa Control System Manual and Bestseller Lists
- 5. Accessing Iq 202spa Control System Manual Free and Paid eBooks
  - Iq 202spa Control System Manual Public Domain eBooks
  - Iq 202spa Control System Manual eBook Subscription Services
  - Iq 202spa Control System Manual Budget-Friendly Options
- 6. Navigating Iq 202spa Control System Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Iq 202spa Control System Manual Compatibility with Devices
  - Iq 202spa Control System Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Iq 202spa Control System Manual
  - Highlighting and Note-Taking Iq 202spa Control System Manual
  - Interactive Elements Iq 202spa Control System Manual
- 8. Staying Engaged with Iq 202spa Control System Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Iq 202spa Control System Manual
- 9. Balancing eBooks and Physical Books Iq 202spa Control System Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Iq 202spa Control System Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Iq 202spa Control System Manual
  - Setting Reading Goals Iq 202spa Control System Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iq 202spa Control System Manual
  - Fact-Checking eBook Content of Iq 202spa Control System Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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