

GENERAL

See Section 1.2 MAINTENANCE SCHEDULE for the required service interval.

PROCEDURE

PRIMARY CHAIN ADJUSTMENT

1. Remove seat. See Section 2.25 SEAT, REMOVAL.

WARNING

To prevent accidental vehicle start-up, which could cause death or serious injury, disconnect negative (-) battery cable before proceeding. (00048a)

2. Unthread bolt and remove battery negative cable (black) from battery negative (-) terminal.
3. See Figure 1-5. Remove four T27 TORX screws to free the primary chain inspection cover from the primary chaincase cover.
4. Check the primary chain tension. Push on the upper strand to verify that it has free up and down movement midway between the engine compensating sprocket (front) and the clutch sprocket (rear).
5. Measure the free play to be sure that it falls within the range specified for a hot or cold engine. Refer to Table 1-5.

Table 1-5. Primary Chain Adjustment

(Free Play)	Inches	Millimeters
COLD ENGINE	5/8-7/8 inch	15.9-22.2 mm
HOT ENGINE	3/8-5/8 inch	9.5-15.9 mm

6. If the chain is too tight or too loose, then adjust as follows:
 - a. Locate the primary chain tensioner assembly and loosen the top center nut a maximum of two turns. See Figure 1-6.
 - b. Raise or lower the chain tensioner assembly as necessary to obtain the specified free play.



Figure 1-5. Primary Chaincase Cover

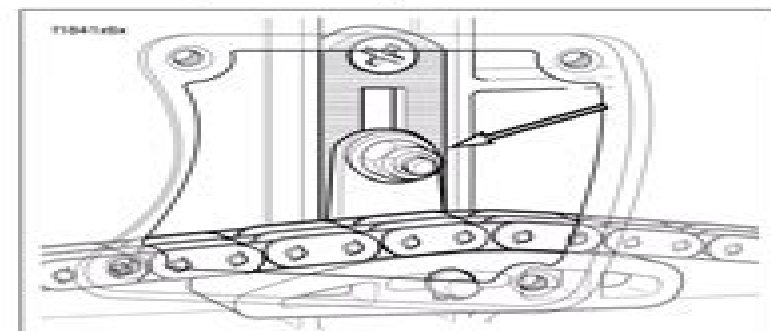


Figure 1-6. Primary Chain Tensioner Assembly

NOTE

As chains stretch and wear, they run tighter at one spot than another. Always adjust the free play at the tightest spot in the chain. Replace the primary chain if it is worn to the point where it cannot be properly adjusted.

CAUTION

Always keep the primary chain properly adjusted. Allowing the chain to run too tight or too loose will result in excessive chain and sprocket wear.

Flhrc Workshop Manual

Roman Wölfel



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