

# DAILY PREVENTIVE MAINTENANCE CHECK LIST FOR CNC MACHINE



Responsibility: Production staff		Month :								Machine :										Doc no : VJPL CNC DPMCL 001-00													
Check points	Checking method	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
1 Lubrication system oil level	visually mention actual value																																
2 Hydraulic oil level	visually mention actual value																																
3 Coolant oil level	visually mention actual value																																
4 Clamping Pressure of clack	visually mention actual value																																
5 Check M/C guards & panel doors in position	visually																																
6 Check for any abnormal sounds	visually																																
7 Check & secure the oil, coolant & air linkages	visually & manually																																
8 Tightness of cutting tools and holders	visually & manually																																
9 Cleanliness of chip ways	visually & manually																																
10 Check waste oil from collection bin over power pack	visually & manually																																
11 Check the air water collection Filter & Oiler	visually & manually																																
12 Check coolant or chip pump on normal	visually & manually																																
13 Apply the grease for Check screw Pin roller	visually & manually																																
14 Clean the machine thoroughly	visually & manually																																
Signature of the Operator																																	
Signature of in-charge																																	
Prepared by : Ajith		Checked by : Dilip Kumar K								Approved by : Tejas Kumar S																							

# Milling Machine Preventive Maintenance Checklist

**J Elliott**

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