

LUBRICATION

WARNING!

Lathe must be serviced at all lubrication points and all reservoirs filled to operating level before the lathe is placed into service!
Failure to comply may cause serious damage to the lathe!

1. **Headstock** - To remove the cover of headstock before fill (A, Fig. 4). Oil must be up to indicator mark in oil sight glasses (B, Fig. 4). Drain oil completely by removing the plug (C, Fig. 5) and clean out all residues. Refill after the first months. Then change oil in the headstock every two months.

2. **Change Gears** – Lubricate one oil cup (D, Fig. 5) with 20W machine oil once daily.

3. **Top Slide** - Lubricate two oil cups (E, Fig. 6) with 20W machine oil once daily.

4. **Cross Slide** - Lubricate one oil cups (F, Fig. 6) and one oil cups (G, Fig. 7) with 20W machine oil once daily.



Fig. 4



Fig. 5

Manual Warco Vhm

Chao Zhang



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