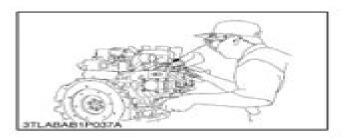
#### 5.1 CHECKING AND ADJUSTING



#### 5.1.1 Injection Timing

- Remove the injection pipes from the injection pump.
- Move the speed control lever to the maximum speed position.
- Turn the flywheel counterclockwise (facing the flywheel) until the fuel fills up the hole of the delivery valve holder for #1 cylinder.
- Turn the flywheel further and stop turning when the fuel begins to flow over.
- Open the view port on the flywheel bell housing and read the number on the flywheel. The number indicated is the timing value for the engine. (The flywheel has a mark '1TC' and marks every 5" of engine timing to 25" total).

Timing 26-00118-00	Factory Specification	0.06 to 0.08 rad, 3.25° to 4.75° B.T.D.C.
Tering 26-00119-00	Factory Specification	0.09 to 0.12 rad. 5.25* to 6.75* B.T.D.C.
7mmg 26-00119-03	Factory Specification	0.06 to 0.05 rad. 3.75" to 5.25" B.T.D.C.
7mmg 26-00119-02	Factory Specification	0.10 to 0.13 rad. 5.75" to 7.25" B.T.D.C.
Timing 26-00120-00	Factory Specification	0.16 to 0.19 rad, 9.00° to 11.00° B.T.D.C.
26-00120-01	Factory Specification	0.09 to 0.12 rad. 5.25° to 6.75° B.T.D.C.

#### MOTE

Injection timing adjustment is accomplished by adding or removing shims under the injection pump.

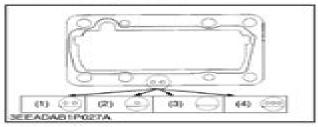
The timing advances by removing one shim and retards timing by adding the same shim.

The addition or removal of 0.05 mm (0.0020 in.) of shim, changes the injection timing by approximately 0.0087 rad. (0.5°).

The sealant should be applied to both sides of the soft metal gasket shim.

#### 5.1.2 Shim Identification

Shims are available in thicknesses of 0.20 mm, 0.25 mm, 0.30 mm, and 0.35mm. Combine shims for adjustments.



- 1. 2-Holes: 0.20 mm sham
- 3. O-Holes: 0.30 mm shim
- 2. 1-Hote: 0.25 mm sham
- 4. 3-Holes: 0.35 mm shim

#### 5.1.3 Delivery Valves Fuel Seal

- Remove the injection pipes, glow plugs, and the intake manifold, and install a compression guage.
- With the speed control lever set at the full throttle position, turn the crankshaft counterclockwise until the fuel pressure is built up.
- Release the pressure in the delivery chamber by rotating the crankshaft to bottom dead center. (turn the crankshaft 1.57 rad. (90") clockwise from fuel timing set point)
- If the pressure drop for 5 seconds exceeds the allowable limit, replace the delivery valve or pump assembly.
- If the pressure does not build up, replace the pump element with a new one and test again.

Delivery Valve Fuel Tightness	Factory Specification	less than 981 k.Pa(10 kgf/cm2, 142 psi pres- sure drop from linjec- tion pressure for 10 seconds
	Allowable Limit	661 kPa(10 kgf/cm2, 142 psi pressure drop from irrection pres- sure for 5 seconds

# **Manual Workshop V 2203**

Food and Nutrition Information Center (U.S.)

Manual Workshop V 2203:

Manual Workshop V 2203: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the captivating narratives that have enthralled audiences this year. Manual Workshop V 2203: Colleen Hoovers "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Manual Workshop V 2203: Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Manual Workshop V 2203: Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and gripping novel that will keep you speculating until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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