

- Install the primary drive gear and NO.2 gear to the crankshaft, put in the key to the key groove.

CAUTION

When installing the NO.2 gear, install so that the mark on the gear align the key groove as shown in figure.

CAUTION

Pay attention to the two washer to lower end of the primary drive gear nut in times of assemblage.

- With the magneto rotor held immovable using special tool, tighten the primary drive gear nut.



Conrod holder : 09910-20115



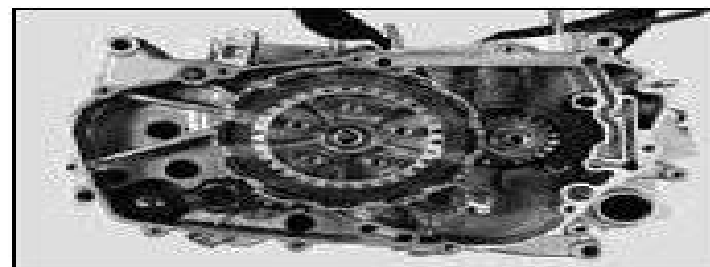
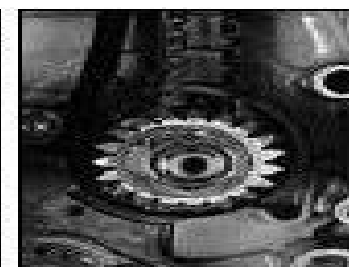
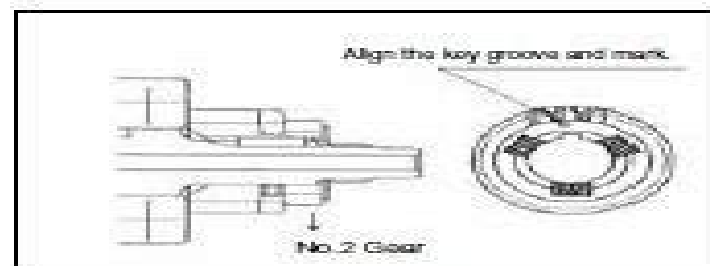
Primary drive gear nut
: 40-60 N · m (4.0-6.0 kg · m)

⊙ PRIMARY DRIVEN GEAR

NOTE:

Apply engine oil to the inside surface of the primary driven gear bearing.

- Install the primary driven gear assembly.



Manual Motor Hyosung 25

Jin-Ying Zhang



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