

Legend:

- 300 HIGH PRESSURE OIL
- 301 RETURN OR PRESSURE FREE OIL
- 302 TRAPPED OIL
- 303 PILOT OIL
- 304 CHARGE OIL
- 305 LOAD SENSE OIL

Components and Connections:

- CLAMSHELL CYLINDER (180):** Two cylinders at the top, connected to a central manifold (181).
- MULTI PURPOSE BUCKET CONTROL VALVE (160):** A large valve in the center, connected to the cylinders and various manifolds.
- REDUCED LEAKAGE VALVE (170):** A valve on the left side, connected to the main line.
- SOLENOID VALVE MANIFOLD (50):** A manifold at the bottom, containing four solenoid valves (Y13, Y4, Y2, Y6) and a pressure switch (S1).
- Other components:** Various valves (161, 162, 163, 164, 165), pumps (171, 172, 173, 174, 175, 176, 177), and manifolds (120, 140, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200).

Connections:

- The main line (300) runs horizontally across the top, connecting the two clamshell cylinders.
- The main line (301) runs horizontally across the bottom, connecting the solenoid valve manifold to the reduced leakage valve.
- The main line (302) runs vertically through the center, connecting the multi purpose bucket control valve to the reduced leakage valve.
- The main line (303) runs horizontally across the middle, connecting the multi purpose bucket control valve to the solenoid valve manifold.
- The main line (304) runs horizontally across the middle, connecting the multi purpose bucket control valve to the reduced leakage valve.
- The main line (305) runs horizontally across the middle, connecting the multi purpose bucket control valve to the solenoid valve manifold.

Flow Path:

- The flow starts from the solenoid valve manifold (50) and goes through the reduced leakage valve (170) to the multi purpose bucket control valve (160).
- The flow then goes through the multi purpose bucket control valve (160) to the clamshell cylinders (180).
- The flow returns from the clamshell cylinders (180) through the multi purpose bucket control valve (160) to the solenoid valve manifold (50).

Pressure and Flow Control:

- The pressure switch (S1) monitors the pressure in the main line (300).
- The solenoid valves (Y13, Y4, Y2, Y6) control the flow of oil to the clamshell cylinders.
- The reduced leakage valve (170) controls the flow of oil to the multi purpose bucket control valve (160).

Hydraulic System Schematic Diagram

T210897

LEGEND:

50	Solenoid Valve Manifold
51	Restriction Orifice
52	Hydraulic Accumulator Check Valve

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