

## b. DISASSEMBLY/REASSEMBLY

**WARNING**

- Remove the drain bolt and drain the carburetor before disassembling. Fuel vapor or spilled fuel may ignite.

**NOTE**

- Clean the outside of the carburetor before disassembly.

**PILOT JET****REASSEMBLY:**

- Clean thoroughly with compressed air before installation.
- Lightly lubricate the O-ring to ensure easy installation into carburetor body.

**THROTTLE STOP SCREW**

ADJUSTMENT: P. 3-6

**CARBURETOR BODY**

CLEANING: P. 6-4

**PILOT SCREW****REASSEMBLY:**

Inspect for wear or damage before installation.

ADJUSTMENT: P. 3-6

**MAIN NOZZLE****REASSEMBLY:**

Clean thoroughly with compressed air before installation.

**MAIN JET****REASSEMBLY:**

Clean thoroughly with compressed air before installation.

MAIN JET NUMBER:  
P. 2-3, 4

MAIN  
JET

**FLOAT****REASSEMBLY:**

Check for smooth movement after installation.

**SET BOLT****DISASSEMBLY:**

After assembly, check for any sign of fuel leakage.

FUEL DRAIN  
BOLT

**FUEL VALVE****CHOKE LEVER****CHOKE PLATE****SEDIMENT CUP****REASSEMBLY:**

Clean thoroughly with solvent before installing.

CLEANING: P. 3-7

**FLOAT VALVE****REASSEMBLY:**

Check for worn float valve seat, float valve or weak spring before installation.

**VALVE SEAT****FLOAT VALVE**

OK



REPLACE

## c. INSPECTION

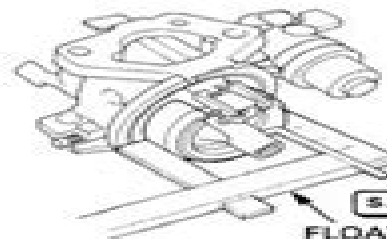
## • FLOAT LEVEL HEIGHT

Place the carburetor in the position as shown and measure the distance between the float top and carburetor body when the float just contacts the seat without compressing the valve spring.

Standard float height

13.7 mm(0.54 in)

If the height is out of specification, replace the float and/or the float valve. Recheck the float height.



S TOOL

FLOAT LEVEL GAUGE  
07401-0010000

# Honda Gx200 Engine Service Manual

**S Ashworth**



## **Honda Gx200 Engine Service Manual:**

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