## Fourth Semester B.E. Degree Examination, June-July 2009 Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

Note: Answer any FIVE full questions, selecting atleast TWO questions form each Part – A and Part - B.

	TWO questions form each Part - A and Part - I	9.
	PART - A	
	With neat sketches, give nomenclature of a single point cutting tool.	(97 Marks)
b.	Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notat	ions.
		(07 Macks)
C	List various factors influencing tool – life. Explain any one of them.	(66 Marks)
25	List various cutting tool materials in the increasing order of their hardness.	(06 Marks)
b.	Explain with the help of neat sketches, heat distribution at tool and workpiece	(06 Marks)
C.	What are the methods of measurement of temperature of cutting tool tip? Expl	lain any
	one of them.	(08 Marks)
0.7	Differentiate between capstan and turret lathes.	(05 Mairlos)
Ib.	With a neat sketch, explain any one of the driving mechanisms used in a shaping	
	machine.	(08 Marks)
C.	Sketch a planning machine indicating major parts. Name any one of the mechanism for	
	quick return movement in a planer.	(07 Marks)
		(05 Marks)
b.		(06 Marks)
0		
	reaming and trepanning.	(69 Marks)
	PART - B	
40	With sketches, differentiate between up milling and down milling operations.	(06 Marks)
b.		(08 Marks)
C.	What is Indexing? Explain compound indexing.	(06 Marks)
0.	List various grinding wheel abrasives and bonding processes.	(07 Marks)
b.	Sketch a centre type - cylindrical grinding machine indicating parts.	(08 Marks)
C.	Differentiate between horizontal and vertical grinding machines.	(05 Marks)
a.	Sketch and explain vertical lapping machine.	(08 Marks)
b.	Name the parts along with a neat sketch of a tool head for honing of holes.	(07 Marks)
C.	List the uses of lapping process.	(05 Marks)
а.	Mention any five non - traditional machining processes.	(05 Marks)
b.	Explain AJM with a neat sketch.	(10 Marks)
C.	What are the applications of non traditional machining methods?	(05 Marks)
	化 电热 化 电热 化 电热 化 电热 化 电热 化 电热	<ul> <li>PART - A</li> <li>a. With neat sketches, give nomenclature of a single point cutting tool.</li> <li>b. Derive the conditions 2φ + β - γ = π/2. Explain its significance with usual notate.</li> <li>c. List various factors influencing tool – life. Explain any one of them.</li> <li>a. List various cutting tool materials in the increasing order of their hardness.</li> <li>b. Explain with the help of neat sketches, heat distribution at tool and workpiece.</li> <li>c. What are the methods of measurement of temperature of cutting tool tip? Explone of them.</li> <li>a. Differentiate between capetan and turret lathes.</li> <li>b. With a neat sketch, explain any one of the driving mechanisms used in a shapi machine.</li> <li>c. Sketch a planning machine indicating major parts. Name any one of the mechanism returns and trepancing.</li> <li>a. List various drilling machines.</li> <li>b. Draw neat sketch of a radial drilling machine indicating parts.</li> <li>c. Sketch and mention the application of the drilling machine operations — count reaming and trepanning.</li> <li>a. With sketches, differentiate between up milling and down milling operations.</li> <li>b. Draw a neat sketch to show major parts of a horizontal milling machine.</li> <li>c. What is Indexing? Explain compound indexing.</li> <li>a. List various grinding wheel abrasives and bonding processes.</li> <li>b. Sketch a centre type — cylindrical grinding machine indicating parts.</li> <li>c. Differentiate between horizontal and vertical grinding machines.</li> <li>a. Sketch and explain vertical lapping machine.</li> <li>b. Name the parts along with a neat sketch of a tool head for honing of holes.</li> <li>c. List the uses of lapping process.</li> </ul>

# Fitting And Machining Theory N2 Question Paper 2014

**JA Banks** 

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the beginners guide to togaf good e learning - May 15 2023

feb 2 2016 togaf stands for the open group architecture framework the most recent version is togaf 9 1 published in december 2011 first developed in 1995 togaf was based on the us department of defense technical architecture a practical tutorial for togaf visual paradigm - Sep 19 2023

togaf is an architecture framework that is the de facto global standard for assisting in the acceptance production use and maintenance of architectures practical and proven it is based on an iterative process model supported by best practices and a re usable set of existing architectural assets

enterprise architecture framework in a nutshell visual paradigm - Dec 10 2022

togaf contains all the needed pieces for a powerful framework it has a common vocabulary to use recommended standards and compliance methods suggested software and tools and even a method to define best practices togaf is often viewed as more an overarching process