

## Extension Cords

Use only three-wire extension cords that have three-prong grounding type plugs and three-pole receptacles that accept the tool's plug.

Use an extension cord heavy enough to carry the current

your tool will draw. An undersized cord will cause a drop in voltage, resulting in loss of power and over-heating. The following table shows the correct size to use depending on cord length. If in doubt, use the next heavier gauge.

Note: The smaller the gauge number, the heavier the cord. Repair or replace damaged cords.

See your Hilti salesman for extension cords.

The following are recommended American Wire Gauges for your TE22:

Cord length	Awg.
up to 100 ft.	16
up to 150 ft.	14
up to 250 ft.	12
up to 375 ft.	10

## Operation

**NOTE:** Before connecting your TE22 to an outlet, insure that the power supply is 115 volts AC, 60 Hz.



### 1. Side Handle and Depth Gauge Adjustment

Loosen the side handle by turning counter-clockwise. Adjust the depth gauge to the proper length and rotate the handle to the most comfortable position. Retighten the side handle.

Note: When setting depth gauge be sure that the drill bit is pushed back to insure correct setting.



### 2. Lubrication of the Chuck

Always clean and lubricate the chuck end of the bit shank before inserting in the drill. To lubricate, spray lightly with Hilti spray lubricant.

### 3. Bit Chucking

Pull the locking sleeve back and insert the bit in the chuck. Release the locking sleeve and turn the drill bit until the locking sleeve snaps back into its original position.



### 4. For hammer drilling:

With the drill stopped, pull back the adjusting sleeve all the way and lock by twisting a quarter turn counter clockwise. Place the drill against the work surface, apply light pressure, switch the drill on.

Note: If the machine is switched on before being placed in position, no hammering will occur.



### 5. For rotary drilling:

With the drill stopped, unlock the adjusting sleeve with a quarter turn clockwise. A spring will push it forward all the way. Turn the adjusting sleeve a quarter turn counter clockwise to lock in the "drilling only" position. Place the drill against the work surface and switch on.

**HILTI**® Fastening Systems

P.O. BOX 45400  
TULSA, OK 74145  
Telephone (918) 627-9711

For range of drill bits, anchors and anchor setting tools, see selector chart in your tool box.

# Hilti Te 22 User Manual

**S Marginson**



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