

- Using a valve spring compressing tool, Part No. 276102, remove the valve assemblies. The valves should be inserted in a piece of cardboard pre-pierced and marked. Retain the springs in pairs; they are selected to ensure an interference fit.

Exhaust valves**Operation A/16**

- Slacken the tappet adjusting screws right back.
- Set each rocker on the back of its cam, and using a valve spring compressing tool, Part No. 276102, remove the valve assemblies. The valves should be inserted in a piece of cardboard pre-pierced and marked. Retain the springs in pairs; they are selected to ensure an interference fit.

Exhaust rocker shafts and distributor housing**Operation A/18**

- Remove the plug and fibre washer from the flywheel end of the cylinder block.

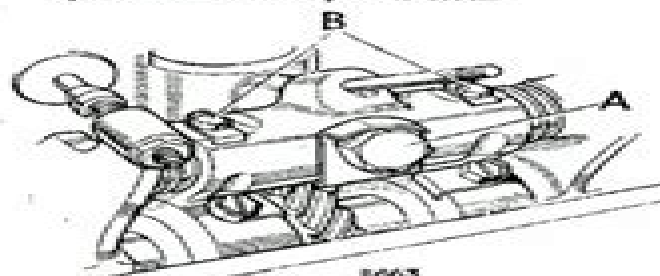


Fig. A-5—Exhaust rocker shaft and distributor housing location bolts

A—Distributor housing location bolt.
B—Exhaust rocker shaft location bolts.

- Remove the location bolts; two for the rocker shafts and a hollow bolt for the distributor housing. Withdraw the distributor housing, and remove oil pump drive shaft.
- Withdraw the rear shaft using extractor, Part No. 262749.
Lay out the components in order:—Spring; R.H. rocker; washer; R.H. cam follower; washer; L.H. rocker; spring. Same order applies to both rocker shafts.
- Repeat for the front shaft.

Camshaft and camshaft bearing removal**Operation A/20**

- Remove the camshaft thrust plate.
- Remove the bolt and lock washers locating each of the three front bearings.
- Withdraw the camshaft until the third bearing is clear of No. 2 bearing housing; split the bearings and lay aside. Remove the camshaft and front bearing. Split the front bearing and remove.



Fig. A-6—Camshaft bearing location bolts
A—Location bolts

- If necessary, remove the bolt and lock washer from the rear bearing. Remove the rear camshaft cover.
- Remove the rear bearing; preserve all bearings in their respective pairs.

Flywheel**Operation A/22**

- Remove the clutch assembly, then the flywheel securing bolts and withdraw the flywheel. The primary pinion bush may be extracted if necessary.

Pistons and connecting rods**Operation A/24**

- Remove the connecting rod caps, bearings and bolts.
- Push each connecting rod up and turn, in order to engage the slots at the bottom of the cylinder bore. Remove the circlips; withdraw the gudgeon pin, using extractor, Part No. 278668; remove the piston.

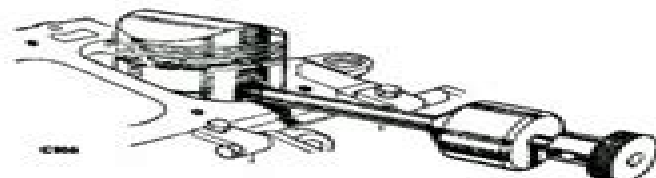


Fig. A-7—Removing gudgeon pin

- Lower each connecting rod, turning the crankshaft as necessary to effect withdrawal.
- Remove the piston rings.

Note: Mark all components in sets.

Crankshaft, main bearing and rear bearing oil seal**Operation A/26**

- Remove the flywheel housing.
- Remove the main bearing caps and shells. The lower half of the rear main oil seal may be removed complete with rear main bearing cap.
- Lift out the crankshaft and remaining bearing halves. The bearing halves must be preserved in pairs. Ensure that the thrust washers are retained in original housings if used again.

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