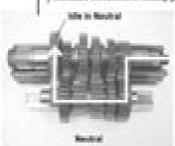
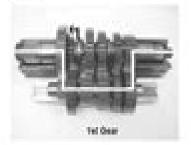
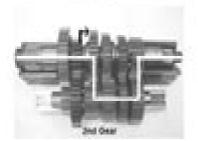
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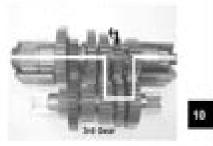
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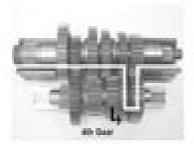
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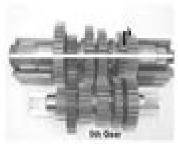


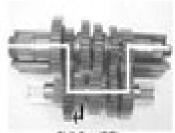












Black Once (O/O)

#### TRANSMISSION & CRANKSHAFT

#### SERVICE PROCEDURES

#### CRANKCASE SEPARATION

- Remove empire and record securely on an empire stand. (Chapter E).
- 2. Dremergne etc.
- 3. Remove test drive sproutest (Chapter 91).
- 4. Remove primary dover (Chapter It).
- Remove systetier heads (Chapter 2) & systeties Chapter 5.
- Protect polices and rings during engine disassembly by stigging a tength of 4° dismeter PVC pipe over them or stip stige dismeter hose over cylinder etubs.

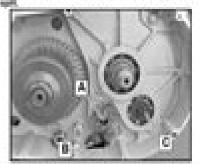
BOTE: Revolve instons if necessary (Chapter Tr.

7. Remove and nather and dutin chapter St.

MORE: For transmission service and remove:

- Ount
- 1 Shift than the St.
- Notes benefit and dis-
- 1: Dourbenhalt relating but (D):

This will allow transmission removal after cases are

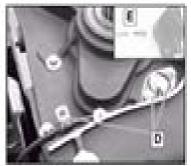


NOTE for complete engine disassently, refer to Chapter I to remove.

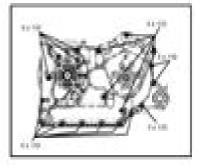
- + Church sind primary drive-
- · Equipmed
- Torque compensator
- · Starter peur & one way stutch.
- Promary affine paint
- . Stater idea pear and shaft

#### 1 Bentries

- See position switch (E).
- Gear position pin and spring (E) from and of shift.



- 5 Remove sharer motor.
- 10. Locain (18) cranicase bulb eventy and remove from
- There are two different length both used on the standarder: Self-Direct and Self-Direct. Note their position for essential;

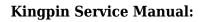






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