

Expelling the air in the pipes and the indoor unit

Expelling the air: humid air in the refrigerating system might cause trouble of compressor.

- Take off the cover from the stop valve and T-branch valve.
- Take off the auxiliary cover from the T-branch valve.
- Turn the stop valve rod anti-clock wise to an angle of 90 degree, keep it open for 8 seconds and close the valve.
- Check whether there is air leakage at all connection parts of pipes.
- Push the top rod of T-branch valve by hexagon wrench to expel air.
- Repeat the third and fifth steps.
- Open the stop and T-branch valve with a hexagon wrench to make the unit operate.
- No leakage is allowed, please check all the piping connection parts. You must test the leakage, generally, it can be tested by soap water.

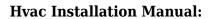
Electrical connection

- Unscrew the screw, take off the control panel cover from the unit.
- Cooling type: connect the wire to the related connection point on the panel and connect the signal connection plug.
- Cooling and heating type: according the color, connect the wire to signal connection plug different related connection point and connect the signal connection plug Remarks: yellow and green cord should be connected to connection point with mark.
- Fasten the fixture of wire to control panel.
- Screw up the control panel cover to its original place.



Hvac Installation Manual

G Orfield



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