

**Instruction manual**

Please read these instructions carefully and make sure you understand them before using this machine.

Anleitungshandbuch

Bitte lesen Sie diese Anleitungen sorgfältig durch und vergewissern Sie sich, daß Sie diese verstehen, bevor Sie die Maschine in Betrieb nehmen.

Manuel d'instructions

Merci de lire très attentivement le manuel d'instructions. Assurez-vous d'avoir tout compris avant d'utiliser ce tracteur.

Manual de las instrucciones

Por favor lee cuidadosamente y comprenda estas instrucciones antes de usar esta máquina.

Manuale di istruzioni

Prima di utilizzare la macchina, leggete queste istruzioni con attenzione ed accertatevi di averle comprese bene.

Instructieboekje

Lees deze instructies aandachtig en zorg dat u ze begrijpt voordat u deze machine gebruikt.

**Euro****ST 121E****532 44 30-89 Rev. 1**

Husqvarna St121e Manual

Y Pai



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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web mean roughness the mean roughness roughness average ra is the arithmetic average of the absolute values of the roughness profile ordinates ra is one of the most effective surface roughness measures commonly adopted in general engineering practice

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web nov 11 2021 surface finish conversion chart in this section there s a table for the surface finish conversion chart this table compares the different surface roughness scales for manufacturing processes meanwhile let s go through some of the abbreviations you ll find there ra roughness average rms root mean square cla center line

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