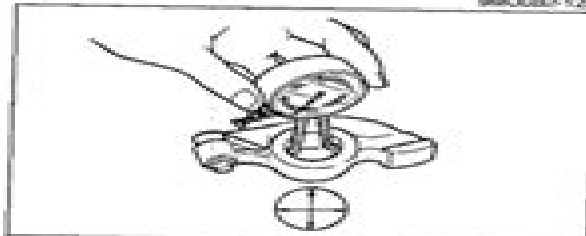
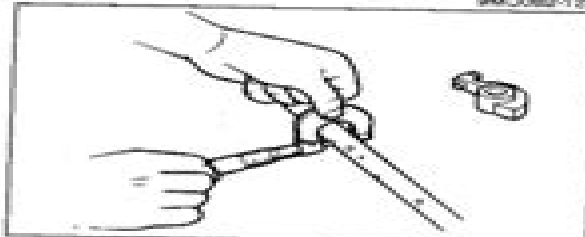


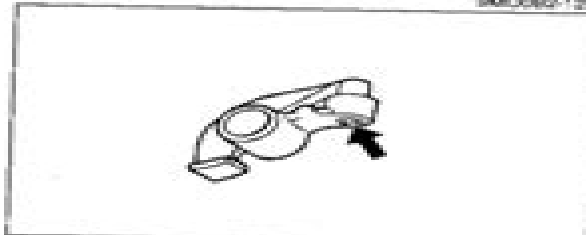
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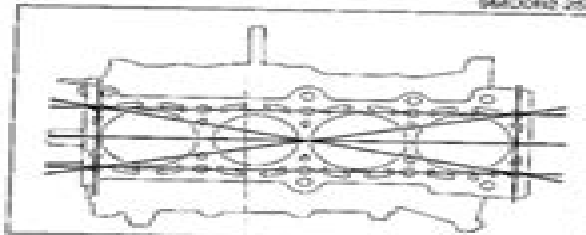
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98LJ062-255



98LJ01A-100

6. Measure the camshaft end play. If it exceeds the maximum, replace the camshaft or the cylinder head.

End play: 0.02—0.15mm (0.0008—0.0059 in)
Maximum: 0.20mm (0.008 in)

Rocker Arm and Rocker Arm Shaft

1. Check for wear or damage to the contact surfaces of the rocker arm shaft and the rocker arm. Replace if necessary.
2. Check the oil clearance between the rocker arm and shaft. Replace if necessary.

(1) Measure the rocker arm inner diameter.

Diameter: 21.000—21.033mm (0.8268—0.8281 in)

(2) Measure the rocker arm shaft diameter.

Diameter: 20.959—20.980mm (0.8252—0.8260 in)

(3) Subtract the shaft diameter from the rocker arm diameter.

Oil clearance: 0.020—0.074mm (0.0008—0.0029 in)
Maximum: 0.10mm (0.004 in)

Hydraulic Lash Adjuster (HLA)

Check the HLA face for wear or damage. Replace if necessary.

Caution

Do not remove the HLA unless necessary because oil leakage will occur if the O-ring is damaged.

Cylinder Block

1. Check the cylinder block. Repair or replace if necessary.
 - (1) Leakage damage
 - (2) Cracks
 - (3) Scoring of wall
2. Measure the distortion of the top surface of the cylinder block in the six directions as shown in the figure.

Distortion: 0.15mm (0.006 in) max.

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