

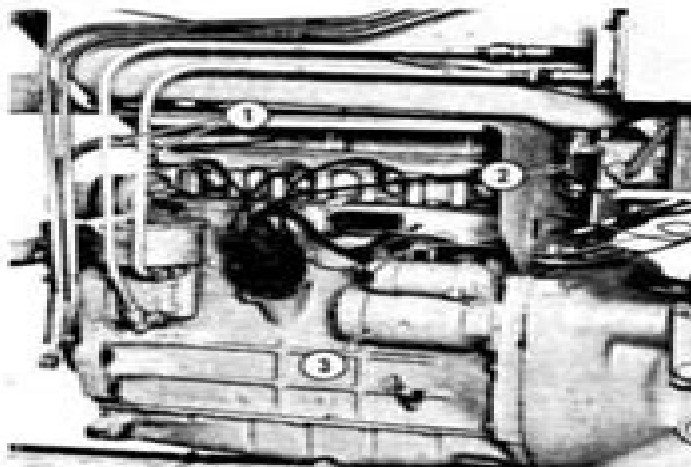


Fig. 12 — LEFT-HAND VIEW OF GAS ENGINE SEPARATED FROM FRONT AXLE SUPPORT

1. Pressure Lines Between Power Steering Pump and "Shuttle" Valve
2. Sediment Bowl
3. Starter Motor

ported in a manner that will not allow it to "tip" (fall) forward when it is separated from the engine.

- c. Position a floor jack (of adequate capacity) under transmission case, just behind engine. Use this jack to maintain alignment of engine to front axle support during the "split".
- d. Tractors with Instant Reverse Transmission, disconnect the hydraulic lines from the transmission oil cooler.
- e. Remove the bolts securing both sides of the engine to the front axle support.
- f. Carefully separate front axle support from engine (move it out of the way). Remove spacers between engine and front axle supports.

If gasoline engine is installed in tractor:

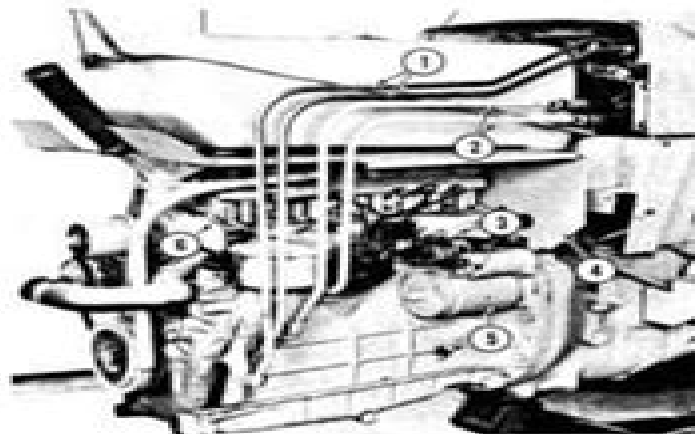


Fig. 13 — LEFT-HAND VIEW OF GAS ENGINE SEPARATED FROM FRONT AXLE SUPPORT

1. Pressure Lines to Power Steering Cylinders
2. Pressure Lines from Power Steering Pump
3. Wire to Starter Switch (from coil)
4. Heat Shield
5. Starter Motor
6. Temperature Indicator Sending Unit

17. Separate the gasoline engine from the transmission as follows: Refer to Figs. 10, 11, 12 and 13.

- a. Disconnect electrical wire from fuel tank sending unit.
- b. Shut off fuel and disconnect fuel line at sediment bowl.
- c. Remove fuel tank.
- d. Disconnect electrical wiring from starter and remove starter motor.
- e. Remove temperature indicator sending unit from engine and pull it rearward, free of heat shield. Also disconnect the oil pressure line from right side of engine.
- f. Remove air inlet tube and disconnect the rear of the throttle control rod from its bellcrank.

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