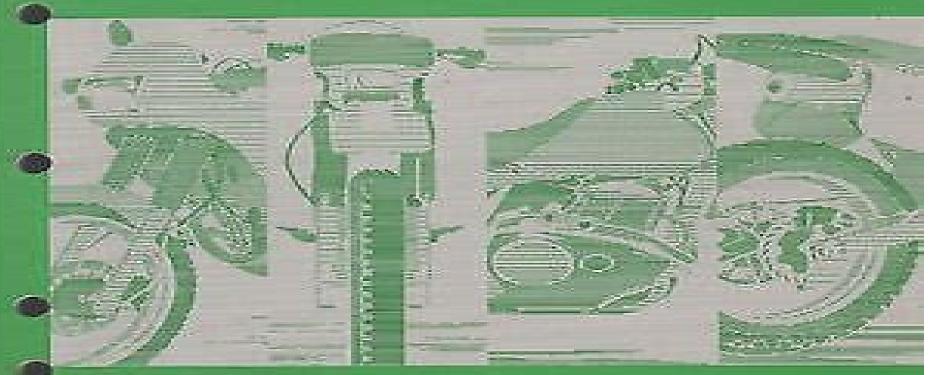
# HOLDENANUAL SERVICE MANUAL



91-93 XR250L

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