

CAM CHAIN TENSIONER LIFTER DISASSEMBLY

Remove the two bolts attaching the cam chain tensioner lifter and remove the lifter.



Remove the two screws assembling the cam chain tensioner lifter and disassemble.



INSPECTION

Check all tensioner lifter parts for wear or damage and replace if necessary.



CAM SHAFT

REMOVAL

Remove the timing and flywheel belt drive caps.



Turn the flywheel clockwise and remove the cam sprocket bolts and cam sprocket.

Remove the camshaft.

Suspend the cam chain with a piece of wire to prevent it from falling into the crankcase.

Remove the camshaft end cap.



INSPECTION

Using a micrometer, measure the height of each cam lobe and inspect it for wear or damage.

SERVICE LIMITS

Intake: 36.026 mm (1.4183 in)
Exhaust: 35.997 mm (1.4133 in)



Measure the camshaft journal O.D.

SERVICE LIMITS

Left: 19.92 mm (0.784 in)
Right and center: 23.95 mm (0.943 in)



Install the cylinder head cover and tighten the cover bolts to a crosswise pattern in 2 or 3 steps.

Torque: 8-12 Nm (6.0-9.2 lbf·ft), 8-9 ft·lb

Measure the camshaft journal bearing I.D.

SERVICE LIMITS

Left: 20.05 mm (0.789 in)
Right and center: 24.05 mm (0.947 in)

Conclude the camshaft to bearing clearance.

SERVICE LIMITS

Left: 0.10 mm (0.004 in)
Right and center: 0.10 mm (0.004 in)



Honda Trx 250 1985 Manual

JL Elias



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