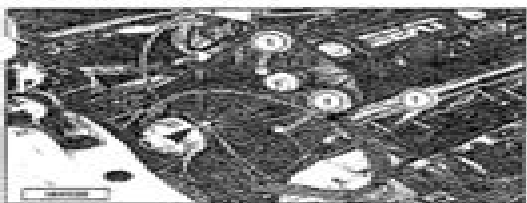


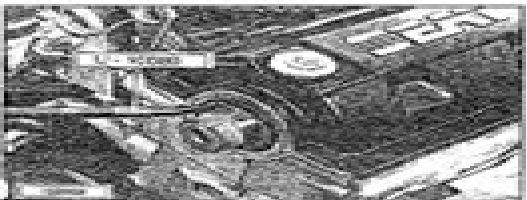
Destensar la correa dentada, para ello aflojar los tornillos de la bomba de líquido refrigerante y girar ésta hacia la izquierda. Una vez destensada, separar la correa dentada, marcar el sentido de marcha si se desea reutilizar.



Desmontar el pífón del árbol de levas, con la ayuda del útil U-20002.



Separar los tornillos de fijación de la protección interior y separar ésta.



Desmontar el retén con ayuda del útil U-10060.

Reposición

Para el montaje, realizar las operaciones anteriormente descritas, en orden inverso, teniendo en cuenta:



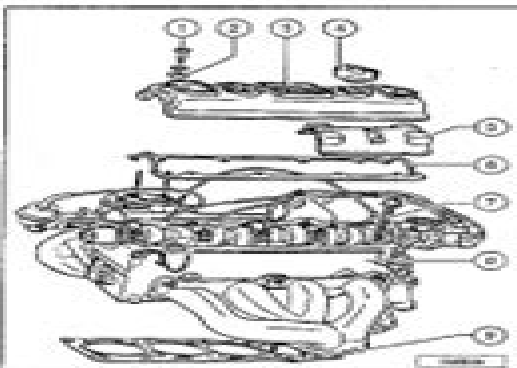
- Aplicar ligeramente el labio de hermetizado y el borde exterior del retén.
- Aplicar el centrador del útil U-20022 y deslizar el retén hasta su emplazamiento.



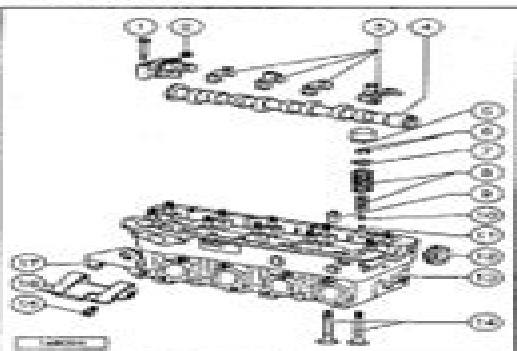
Separar el centrador y encajar el retén con el empujador del útil, hasta su emplazamiento final.

Montar el pífón de mando del árbol de levas, de forma que coincida la marca de éste con la existente en la tapa de culata. Montar y tensar la correa dentada.

CULATA



- 1.- Tornillo fijación tapa de culata (1,0 daN-m).
- 2.- Arandela de estanqueidad.
- 3.- Tapa de culata.
- 4.- Tapón.
- 5.- Deflector de aceite.
- 6.- Junta de la tapa de culata.
- 7.- Tornillo de culata.
- 8.- Culata.
- 9.- Junta de culata.



- 1.- Tornillo de fijación tapa de culata 1,0 daN-m
- 2.- Tuerca fijación sombrero 0,5 daN-m +60°
- 3.- Sombreros del árbol de levas
- 4.- Árbol de levas
- 5.- Empujadores hidráulicos
- 6.- Sombreros
- 7.- Pistón superior muelles de válvula
- 8.- Muelles de válvula
- 9.- Guía de válvula de recambio
- 10.- Retén de las guías de válvulas
- 11.- Guía de válvula
- 12.- Retén
- 13.- Cálculo
- 14.- Válvulas
- 15.- Tornillo de fijación
- 16.- Soporte para sujeción de los cables de encendido
- 17.- Soporte para elevación

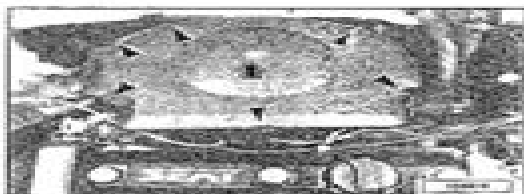
Extracción de la culata

NOTA.- Las culatas que presenten grietas entre los asientos de válvulas, o entre un anillo del asiento de válvula y la rosca del alojamiento de la buja, pueden seguir utilizándose, sin que por ello quede reducida su duración, siempre que se trate de grietas ligeras de 0,5 mm de anchura como máximo, o cuando solamente estén agrietados los primeros hilos de la rosca.

Para la separación de la culata, estando el motor montado en el vehículo, realizar las operaciones siguientes:



Desmontar el cable de masa de la batería. Evacuar el líquido refrigerante. Para ello sacar el tapón del depósito de expansión de líquido refrigerante, y separar el manguito interior del radiador de su fijación a la carcasa del termostato, una vez separado bajar el manguito hasta evacuar el líquido. Separar las abrazaderas con ayuda del útil U-10095.



Extraer la tapa superior del filtro de aire, para ello separar las grapas de sujeción y el tornillo o tuercas central.



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