

BIRMINGHAM

PRECISION LATHES

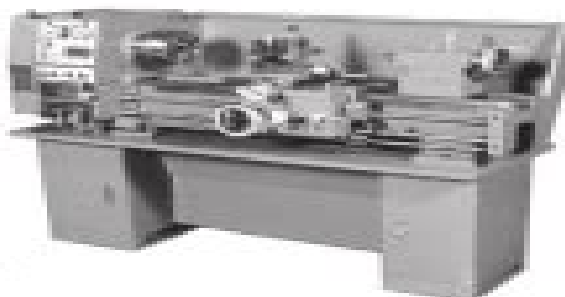
12" ALL GEARED HEAD BED LATHES

Each Birmingham lathe is built with outstanding features for great machining performance and customer satisfaction. The 1200 headstock operates with all hardened and ground gears and shafts. Changing Chuck is quick and easy by use of a C14-4 Cam Lock Spindle Mount. One piece Main Spindle is supported by High Precision Tapered Roller Bearings. Lubricated Oil is Constantly Circulated by splash system with magnetic filtration system.

YCL-1236GH

Standard Accessories:

3-Jaw Chuck
4-Jaw Chuck
Steady Rest
Follow Rest
4-Way Tool Post
Independent Gage
Floor Stand
Gap Bed
Tool Box
Change Gear Set
Rear Splash Guard



Optional Accessories:

Taper Attachment
Digital Readout Systems
Lever Collar, Clutch

13" ALL GEARED HEAD BED LATHES

The lathe bed is made of high-tensile cast steel in rigid construction structure, the bedway is ground and hardened. All gear head stock with oil reversed lubrication design, provides vibration free and free V-belt replacement. Provide 8 spindle speeds from 70 to 2000 rpm, change speed by means of lever. The main spindle is equipped with 2 precision taper roller bearings.

YCL-1340GH

Standard Accessories:

3-Jaw Scroll Chuck 6"
4-Jaw Independent Chuck 8"
Back Plate for 3-Jaw Chuck
Back Plate for 4-Jaw Chuck
Center Sleeve (MT-3)
Face Plates 11-3/4"
Open End Wrench
Tool Post Wrench
4-Way Tool Post
Change Gears
Center (MT-3)
Motor Pulley
Steady Rest
Follow Rest
Splash Guard
Adjust Wrench
Screw Driver
Floor Stand
Tool Box
Oil Gun

Optional Accessories:

Clutch System
Rolling Center (MT-3)
Drilling Chuck 1/2" Arbor
SC Lever Collar Chuck
Assembly
4 Position Saddle Stop
Single Rest Tool Rest
Taper turn Attachment
Electric Control Box



GEAR HEAD BENCH LATHES

SPECIFICATIONS	YCL-1236GH
Swing over Bed	12"
Swing over Cross Slide	7-3/8"
Swing over Gap	18"
Width of Gap	8"
Distance between Centers	38"
Length of Bed	44-7/8"
Width of Bed	7-1/8"
Hole through Spindle	1-5/16"
Tail Stock Spindle Travel	4"
Cross Slide Travel	8"
Tool Slide Travel	3-1/2"
Saddle Travel	31-1/2"
Spindle Type	QT-4
Taper of Spindle	MT #5
Tail Stock Taper of Center	MT #3
Spindle Speed Range	8 Speed 80-1500 RPM
Lead Screw Diameter	1/2"
Feed Rod Diameter	3/4"
Threads per inch of Lead Screw	8 TPI
Threads that can be Cut	-40 Rnds -4-112 TPI
Main Motor	1-1/2 HP
Voltage	220V, 1 Phase
Weight (w/ approx.)	1500 lbs.

GEAR HEAD BENCH LATHES

SPECIFICATIONS	YCL-1340GH
Swing over Bed	13"
Swing over Cross Slide	8"
Swing over Gap	18-3/4"
Width of Gap	7-3/8"
Distance between Centers	40"
Length of Bed	55-1/4"
Width of Bed	7-3/8"
Hole through Spindle	1-3/8"
Tail Stock Spindle Travel	3-3/4"
Cross Slide Travel	8-1/8"
Tool Slide Travel	3-3/4"
Saddle Travel	35-1/4"
Spindle Type	QT-4
Taper of Spindle	MT #5
Tail Stock Taper of Center	MT #3
Spindle Speed Range	8 Speed 70-2000 RPM
Lead Screw Diameter	1/2"
Feed Rod Diameter	3/4"
Threads per inch of Lead Screw	8 TPI
Threads that can be Cut	-40 Rnds -4-112 TPI
Main Motor	2 HP
Voltage	220V, 1 Phase
Weight (w/ approx.)	1700 LBS.

Manual For Birmingham Lathes

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The Brassfounder's Manual Walter Graham,1879 **A Manual of Machine Drawing and Design** David Allan Low,Alfred William Bevis,1898 **The Electro-platers' Handbook** G. E. Bonney,1898 The Manufacturers Manual and Buyers Guide ,1959 The Brassfounder's Manual; Instructions for Modelling, Pattern-making, Moulding, Etc. Second Edition, Revised, with ... Additions Walter GRAHAM (of Glasgow.),1868 *The Mechanical World* ,1908 Machinery Buyers' Guide ,2003 **English Mechanic and World of Science** ,1883 English Mechanic and Mirror of Science and Art ,1887 Machinery and Production Engineering ,1920 *The Metal Turner's Handbook* Paul N. Hasluck,1882

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