

You want to know her inside out, every corner and curve, every need and whim, what makes her tick.

No better time to get all-over acquainted than when you disassemble/assemble her for servicing.

Take it easy, no force . . . you could damage your chances in a showdown.

Eye-check the parts as you handle 'em. Get to know 'em by name and make sure they're OK for action.

Lay the parts down on a clean tarp or something in left-to-right order so that you won't lose any. Know how far you can strip, and stop right there.

OK, by the numbers now, start stripping—but gently. The orange numbers are for taking it apart; the black for putting it together.

GETTING TO KNOW ALL ABOUT YOU . . .

HOW TO STRIP YOUR BABY

COMES A FIREFIGHT—YOUR M16A1 RIFLE'S YOUR DEAREST NEXT O'SKIN—BARE NONE!



DISASSEMBLY		ASSEMBLY
1 Remove magazine.		Insert and test. 16
2 Open bolt, check chamber for round.		
3 Press take-down pin to right with cartridge or finger.		Be sure take-down lever's on SAFE or SEMI-AUTO before closing upper and lower receivers. 15
4 Pull back on charging handle and bolt carrier assembly.		Charge 'em in its reverse order. 14

DISASSEMBLY		ASSEMBLY
5 Take out the bolt and carrier assembly.		Put 'em back the same way, but be sure the bolt's unlocked. 13
6 Remove the charging handle.		Push the handle in, then down. It's in. 12
7 Push out the firing pin retaining pin.		Insert firing pin retaining pin, like so. Put the firing pin forward. The retaining pin goes in back of the large shoulder of the firing pin. Turn the retaining pin as you install it. 11
8 Put bolt in LOCK position. Thread this. Never open or close the rifle until the split end of the retaining pin.		
9 Remove the firing pin.		Install firing pin by dropping it in the hole. 10
10 Take out bolt cam pin, give it a 1/4 (90 degree) turn.		After you install the cam pin, give it a 1/4 (90 degree) turn. 9
11 Pull the bolt out of the carrier assembly.		When you install the bolt, be sure you stop on the ring gaps to prevent gas leakage. 8
12 Use the firing pin to push out the extractor pin.		Insert the extractor pin. 7

M16 Field Manual

Jiyuan Zhang



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