Journeys – 3rd Grade – Spelling List

Lesson1	Lesson 2	Lesson 3	Lesson 4	Lesson 5	Lesson 6	Lesson 7	Lesson 8
Short Vowel	V-C-e	long a / e	long o	Long i	Short & Long Vowels	Three Letter Cluster	kn/wr/tch
crop	spoke	lay	load	slight	math	three	itch
plan	mile	real	open	mild	toast	scrap	wreck
thing	save	trail	told	sight	easy	street	knee
smell	excuse	sweet	yellow	pie	socks	spring	patch
shut	cone	today	soak	mind	Friday	thrill	wrap
sticky	invite	dream	shadow	tie	stuff	scream	knot
spent	cube	seem	foam	pilot	paid	strange	watch
lunch	price	tea	follow	might	cheese	throw	knife
pumpkin	erase	treat	glow	lie	June	string	stretch
clock	ripe	afraid	sold	tight	elbow	scrape	write
giff	broke	leave	window	blind	program	spray	knew
class	flome	bait	coach	fight	shiny	threw	knock
skip	life	screen	alm ost	die	piles	strong	match
swing	rule	speed	throat	midnight	sticky	scratch	wrong
next	these	paint	cold	find	each	think	know
hug	those	please	most	night	both	they	catch
hospital	surprise	yesterday	tomorrow	silent	comb	straight	wrinkle
fantastic	decide	explain.	sallboats	frightening	holiday	scramble	knucide
Lesson 7	Lesson 10	Lesson 11	Lesson 12	Lesson 13	Lesson 14	Lesson 15	Lesson 16
/ou/ sounds in fown	/aw/ sounds in falk	OY/OI sounds in joy	Homophones	Contractions	Vowel+r	Vowel+r	Vowel+r
clown	talk	iov	hole	111-4	horse	Market Science Arts	air
	1 1 100 11 11 11	4 - 7	I Partie	l'd	11 (PART 3/50)	nurse	
round	cross	spoil	whole	he's	mark	work	wear
bow	7555555	4.500.500		1 mar 2 mar		50000000000000000000000000000000000000	wear
	cross	spoil	whole	he's	mark	work	0.5.0.00
bow	cross awful	spoil point	whole its	he's haven't	mark storm	work shirt	chair
bow	cross awful law	spoil point toy	whole its it's	he's haven't doesn't	mark storm market	work shirt hurt	chair stairs
bow cloud power crown	cross awful law cloth	spoil point toy voice	whole its it's hear	he's haven't doesn't let's	mark storm market acom	work shirt hurt first	chair stairs bare
bow cloud power crown	cross awful law cloth cost	spoil point toy voice joint	whole its it's hear here	he's haven't doesn't let's there's	mark storm market acom artist	work shirt hurt first word	chair stairs bare bear
bow cloud power crown thousand	cross awful law cloth cost crawl	spoil point toy voice joint join	whole its it's hear here won	he's haven't doesn't let's there's wouldn't	mark storm market acom artist March	work shirt hurt first word serve	chair stairs bare bear hair
bow claud power crown thousand crowd	cross awful law cloth cost crawl chalk	spoil point toy voice joint join boy	whole its it's hear here won one	he's haven't doesn't let's there's wouldn't what's	mark storm market acom artist March north	work shirt hurt first word serve curly	chair stairs bare bear hair care
bow cloud power crown thousand crowd sound	cross awful law cloth cost crawl chalk also	spoil point toy voice joint join boy oil	whole its it's hear here won one our	he's haven't doesn't let's there's wouldn't what's she's	mark storm market acom artist March north barking	work shirt hurt first word serve curty dirt	chair stairs bare bear hair care pear
bow cloud power crown thousand crowd sound count	cross awful law cloth cost crawl chalk also raw	spoil point toy voice joint join boy oil soil	whole its it's hear here won one our hour	he's haven't doesn't let's there's wouldn't what's she's aren't	mark storm market acom artist March north barking stork	work shirt hurt first word serve curly dirt third	chair stairs bare bear hair care pear pair
bow cloud power crown thousand crowd sound count powder	cross awful law cloth cost crawl chalk also raw salt	spoil point toy voice joint join boy oil soil coin	whole its it's hear here won one our hour their	he's haven't doesn't let's there's wouldn't what's she's aren't hasn't	mark storm market acom artist March north barking stork thorn	work shirt hurt first word serve curty dirt third worry	chair stairs bare bear hair care pear pair share
bow cloud power crown thousand crowd sound count powder blouse	cross awful law cloth cost crawl chalk also raw salt wall	spoil point tay voice joint join boy oil soil coin choice	whole its it's hear here won one our hour their	he's haven't doesn't let's there's wouldn't what's she's aren't hasn't couldn't	mark storm market acom artist March north barking stork thorn forest	work shirt hurt first word serve curty dirt third worry turn	chair stairs bare bear hair care pear pair share near
bow cloud power crown thousand crowd sound count powder blouse frown	cross awful law cloth cost crawl chalk also raw salt wall lawn	spoil point toy voice joint join boy oil soil coin choice noise	whole its it's hear here won one our hour their there fur	he's haven't doesn't let's there's wouldn't what's she's aren't hasn't couldn't he'd	mark storm market acom artist March north barking stork thorn forest chore	work shirt hurt first word serve curty dirt third worry turn stir	chair stairs bare bear hair care pear pair share near ear
bow cloud power crown thousand crowd sound count powder blouse frown pound	cross awful law cloth cost crawl chalk also raw salt wall lawn always	spoil point toy voice joint join boy oil soil coin choice noise boil	whole its it's hear here won one our hour their there fur fir	he's haven't doesn't let's there's wouldn't what's she's aren't hasn't couldn't he'd they're can't	mark storm market acom artist March north barking stork thorn forest chore restore	work shirt hurt first word serve curty dirt third worry turn stir firm	chair stairs bare bear hair care pear pair share near ear beard
bow cloud power crown thousand crowd sound count powder blouse frown pound house	cross awful law cloth cost crawl chalk also raw salt wall lawn always soft	spoil point toy voice joint join boy oil soil coin choice noise boil come	whole its it's hear here won one our hour their there fur fir road	he's haven't doesn't let's there's wouldn't what's she's aren't hasn't couldn't he'd they're	mark storm market acom artist March north barking stork thom forest chore restore dark	work shirt hurt first word serve curty dirt third worry turn stir firm	chair stairs bare bear hair care pear pair share near ear beard buy

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Ensheng Dong

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web jan 26 2022 if the shop is using a v die to make the flange there is a minimum and maximum length that any flange can be in general the flange needs to be at least 3 though we suggest 4 times longer than the thickness of the material for sheet metal that s 0 120 thick that means a minimum flange length of 0 480 long

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