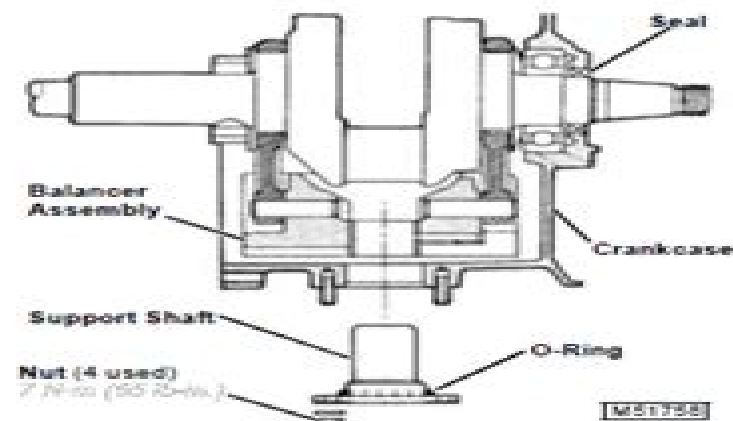


RECIPROCATING BALANCER

Removal/Installation

1. Remove flywheel, camshaft and piston.

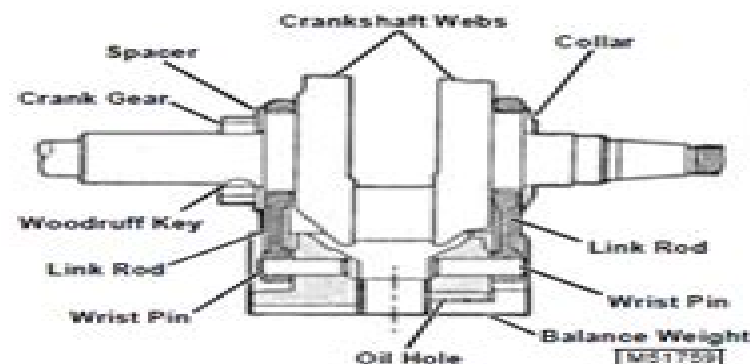


2. Remove four nuts, washers, support shaft and o-ring. Discard o-ring.
3. Remove crankshaft with balancer assembly from crankcase.
4. Remove and discard crankshaft oil seals from cylinder block and crankcase cover. (See CRANKCASE OIL SEAL—Cylinder Block and CRANKCASE OIL SEAL—Crankcase Cover replacement procedures on page 3-65.)
5. Inspect balancer assembly. (See Inspection Procedure on page 3-64.)

Installation is done in the reverse order of removal:

- Install new crankshaft oil seals. (See CRANKCASE OIL SEAL—Cylinder Block and CRANKCASE OIL SEAL—Crankcase Cover replacement procedures on page 3-65.)
- Cover keyway on flywheel end of crankshaft with tape to prevent damage to seal when installing assembly.
- Apply a light coat of clean engine oil on crankshaft bearing surfaces.
- Install new o-ring on support shaft.
- Tighten support shaft nuts to 7 N·m (65 lb-in.).
- Adjust crankshaft end play. (See CRANKSHAFT AND MAIN BEARINGS—End Play Adjustment on page 3-66.)

Disassembly/Assembly



1. Remove collar, gear, key and spacer.
2. Remove link rods and crankshaft.
3. Inspect crankshaft. (See CRANKSHAFT AND MAIN BEARINGS—Inspection on page 3-65.)
4. Inspect balancer assembly. (See Inspection Procedure.)

Assembly is done in the reverse order of disassembly:

- Apply a light coat of clean engine oil on bearing surfaces.
- Install link rods with oil grooves away from crankwebs.
- Install balance weight to crankshaft with oil hole, if equipped, facing flywheel side.
- Install spacer with chamfered face toward link rod.
- Install collar with cone face away from link rod.



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