

# Piston

Refer to Figure 10-25-2a for location of this manual for detailed instructions.

## Camshaft

Remove cam gear attaching hardware, then camshaft, in right through opening, through in reverse gear. Take camshaft out through rearward opening (Figure 10-25-2).



Figure 10-25-2a: Removing Camshaft from Tractor

**Cam Follower Guide.** Remove all parts on rear side of gear from bottom of camshaft along the oil pump drive gear and shaft in dry until the drive shaft is disengaged from the oil pump drive gear. In rear follow guide (Figure 10-25-3). Remove the cam follower guide and rear follower. **CAUTION:** Do not allow cam follower from falling into the camshaft. Remove them from the cam follower guide before removing the guide from the camshaft. Remove key pin, two top screws, left washer, oil pump drive gear bearing, and gear.

## INSPECTION AND REPAIR

CAMSHAFT, CAM GEAR, AND CAMFOLLOWER BEARING

Cleaning. Wash the parts in solvent oil by with compressed air.

Inspection. Inspect them in camshaft for scoring, scoring, or excessive wear. Excess wear

of gear or camshaft for scoring, scoring, or wear. Inspect the surface that run in the bearing. Measure the diameter of the pinion on the side of the camshaft with a micrometer. In excess, or a new camshaft bearing. If the pinion is damaged or excessive wear is present, replace the camshaft.

Inspect the cam gear for chipped teeth, cracks, burn, or excessive wear. If any of these are evident, replace the cam gear. Small burn can be removed with a wire or fine file. Replace the gear, taking care if it has been damaged.

Inspect the bearings for excessive play by slipping them on their respective side of a new camshaft. Bearings should be well lubricated when making the inspection. If excess, the S.D. of the bearings can be checked with a square grip. There is one bearing bearing, 700 to 710 inch. Replace the bearings if they are excessively worn. Check bearings for cracks or other damage.



1. Camshaft	10. Camshaft
2. Cam Gear	11. Cam Follower
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Figure 10-25-3: Exploded View of Camshaft and Piston Pins

## INSTALLATION

NOTE: For location of parts see Figure 10-25-2.

**Install Cam Follower Guide.** Place cam follower guide in position in camshaft, allowing it to rest on protruding camshaft walls.

## Camshaft and Gear

NOTE: Cam gear should be installed in camshaft in right direction side of cam gear teeth.

**Install Camshaft Gear in Camshaft.** Remove camshaft in camshaft with proper amount of oil. Install gear in camshaft so that, when the right hand side of camshaft gear is turned, the gear teeth of 10 mark on cam gear is in the top (Figure 10-25-4). Attach with nutting plate and lower cap screw. Check locking plate against cam gear teeth to lock cam gear assembly.



Figure 10-25-4: Install Camshaft and Gear

**How Camshaft with Camshaft?** Turn the camshaft so that the timing mark on camshaft gear is toward the camshaft. Mark the teeth on camshaft gear in camshaft gear in first timing mark. Mark in 10 mark on camshaft gear align with timing mark in camshaft gear (Figure 10-25-5).

**Install Bearings and Adjust End Play.** Install the bearings in camshaft. Lock the screws of right bearing with locking wire. Check endplay in front



Figure 10-25-5: Adjusting Camshaft Timing

in Figure 10-25-5. Current marking is obtained by setting or adjusting pressure under the left timing marker should be 1.24 to 1.34 inch (3.15 to 3.40 inch) in (Figure 10-25-6) (Figure 10-25-6).



Figure 10-25-6: Timing Camshaft Timing

# John Deere Model 50 Shop Manual

**JR Anderson**



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