

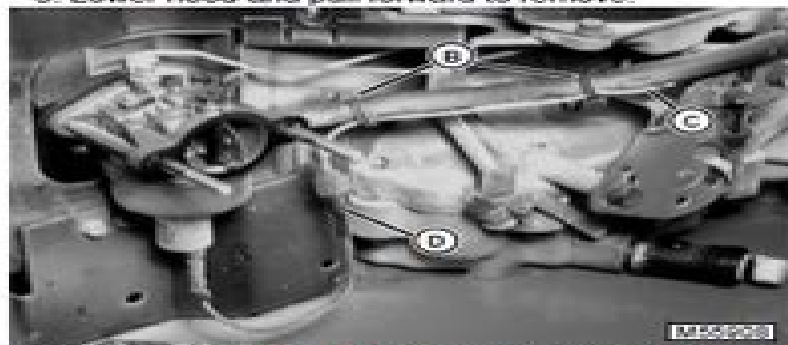
REPAIR

REMOVE AND INSTALL ENGINE

1. Turn all switches OFF and disconnect battery negative (-) cable.



2. Raise hood to disconnect springs (A) from mounting brackets on front tractor frame.
3. Lower hood and pull forward to remove.



4. Disconnect optional fuel shut-off solenoid wire (D), if installed and cut tie straps (B) to separate yellow lead (C) from engine. Air filter assembly removed for clarity purposes only.



5. Turn fuel shut-off valve (F) to OFF position or pinch hose (E) close to carburetor.
6. Loosen clamp (H) to disconnect throttle cable (I).

⚠ CAUTION

Gasoline is explosive. Do not expose to flame or spark. Serious injury can result. Store in a properly marked, safe container. Wipe-up any spills IMMEDIATELY.

7. Disconnect fuel line (E) at carburetor to drain fuel. Disconnect harness connector (G).



8. Disconnect wires from starter terminal (J).
9. Remove shield (L) and muffler (K).
10. Remove PTO clutch (see Remove and Install PTO Clutch in Electrical Section).



11. Remove four cap screws (M), 3 washers and disconnect ground lead (N), then remove engine.
12. Install engine and ground lead (N), as shown. Use medium strength thread lock and sealer. Tighten four cap screws (M) (use 1 washer per cap screw except ground cable cap screw) to specification.
13. Install muffler, new gasket, and shield. Tighten muffler nuts to specification.
14. Install PTO clutch (see Remove and Install PTO Clutch in Electrical Section).
15. Make all electrical wiring connections, including battery (negative cable last).
16. Connect and adjust throttle cable (see Tests and Adjustments, earlier in this section).
17. Connect fuel line and adjust carburetor (see Tests and Adjustments, earlier in this section).

Specifications:

Engine Cap Screws

..... 27—46 N·m (240—408 lb-in.)

Muffler Mounting Nuts 24 N·m (216 lb-in.)



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LL Leslie



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