



CAUTION: Avoid injury! Gasoline is explosive. Do not expose to flame or spark. Serious injury can result. Store in a properly marked, safe container. Wipe-up any spills **IMMEDIATELY**.

8. Disconnect fuel solenoid wire (J), and hose clamp (G). Slide fuel line off hose barb on carburetor.



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9. Disconnect wires from starter terminal (L).
10. Disconnect wires from stator and fuel shutoff solenoid (K).



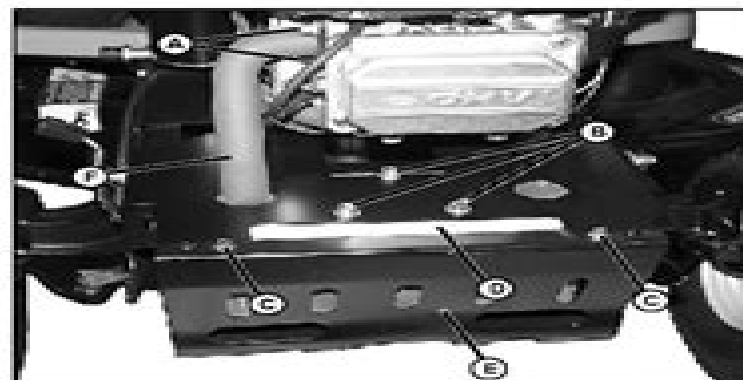
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11. Lock park brake to relieve tension on traction drive belt. Remove traction drive belt (M) from around pulley (O).
12. Remove cap screw (N), lock washer, and washer securing pulley assembly (O) to engine output shaft. Remove pulley assembly.
13. Remove four cap screws securing engine to frame.
14. Remove engine.

Engine Installation

Procedure:

1. Install engine onto machine frame.
2. Install four cap screws, washers, and nuts securing engine to frame. Tighten to 32 N·m (24 lb-ft).



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3. Install exhaust manifold (F), with new gasket, to engine. Secure with two cap screws (A). Tighten cap screws to 19 N·m (165 lb-in.).
4. Inspect muffer flange for flatness. Install muffer (D) onto frame and secure with three mounting bolts (B). Tighten mounting bolts (B) to 195 N·m (165 lb-in.).
5. Install heat shield (E). Secure with two cap screws (C) to front frame mounting brackets.



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6. Install engine output shaft key and pulley assembly (O). Secure with washer, lock washer and cap screw (N). Tighten cap screw to 75 N·m (55 lb-ft).
7. Install traction drive belt (M) onto small end of pulley (O).

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M Tight



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