

**LEGEND:**

- A Steering Valve Assembly Location

Steering Valve Assembly

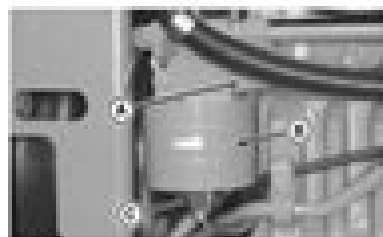
The On steering control valve converts electrical signals from the SWC into a spool position. The spool position has an internal feedback circuit. The On steering control valve is used only for automatic steering. During manual steering the On valve is shut off and the production hydraulic steering valve is used to steer the tractor. The On valve and electrical actuator (A) is packaged with the steering hydraulic priority valve and is manifold mounted to the production steering valve.

**LEGEND:**

- A Steering Wheel Position Sensor

Steering Wheel Position Sensor

The Steering Wheel Position Sensor (A) is located on the steering column and will be used to indicate manual movement of the steering wheel. Manual movement of the steering wheel greater than 20 degrees in either direction, while the AutoTrac mode is active, shall deactivate AutoTrac and return the tractor to manual steering. The initial reference point of the steering wheel shall be the location when the AutoTrac is activated via the APS Resume switch.

**LEGEND:**

- A System Valves
B Flow Meter
C Null Effect Sensor

Flow Meter

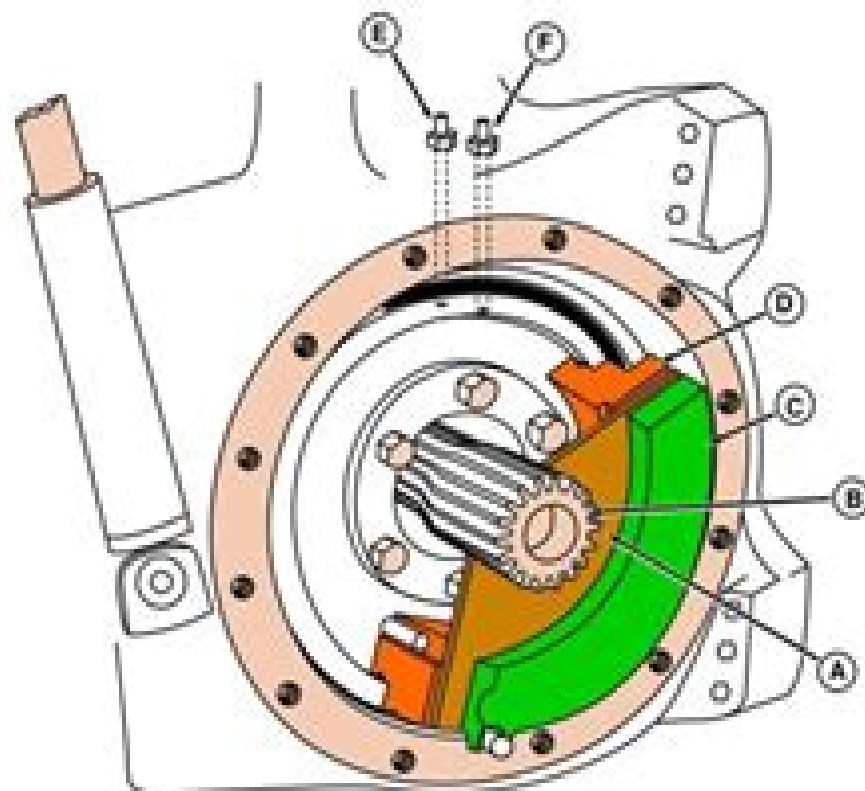
The null effect sensor (C) on the flow meter (B) measures the amount of oil that flows to and from the steering cylinders. The measurement is used to provide feedback on steering wheel angle to the SWC. The null effect sensor (C) will provide a quadrature output. The two signals will provide a flow rate and direction of flow signal. If the flow meter (B) ports do not turn or if the oil is less than 5 PSI (30°N) the system valves (A) will open to maintain manual steering.

Reference 260-20-030, Brake System Theory**Brake Valve**

The Brake Valve lies below the front edge of the cab, under the floor panel. The valve has two main spools, each operated with a single pedal. Within the valve body there is a passage to allow pressure in the left and right brake circuits to equalize when both brake pedals are depressed.

Oil for the power brake is received from the Primary Pump section of the Tandem Pump. The Brake Valve will meter this oil to the wheel brake pistons as the pedals are actuated. As the oil flow compresses the wheel brake shoes the pressure created is sensed at the Priority/Steering Valve. This pressure is also felt by the operator as pedal resistance during brake application.

The tractor can be stopped if moving while the engine is off with a manual braking operation. In this situation, oil that is contained in the brake valve profile chamber is used to pressurize the system. A small amount of oil (0.15 l) is retained in a float bowl leading to the transmission pump and can be drawn back to the valve. During manual braking enough oil is available for a minimum of 10 brake applications, however, system design allows for a far greater number than would ever be required.

Wheel Brake Assembly**Wheel Brake Components****LEGEND:**

- A System Valves
B Flow Meter
C Null Effect Sensor

John Deere 8410 Service Manual

A Loxley



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