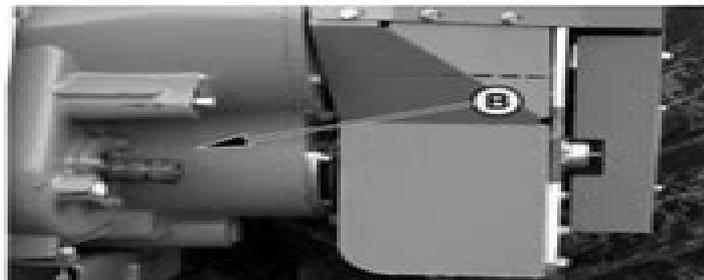


### Different Length-of-Cut Transmissions

**CAUTION:** To avoid serious injury, never operate the rotary harvesting unit unless the guards are in place. The guards are installed differently depending on which length-of-cut transmission is used on the forage harvester.

There are two different length-of-cut transmissions:

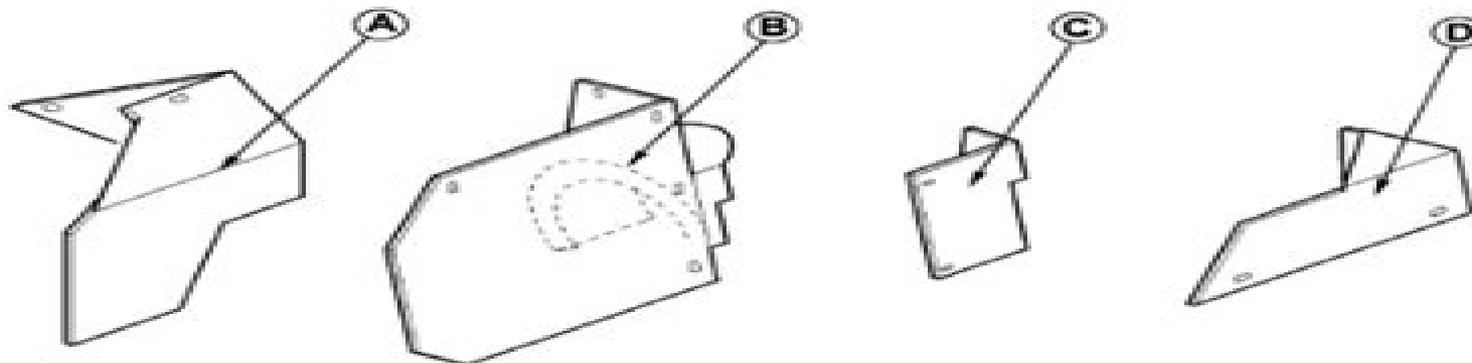
- 4-speed transmission (A).
- Infinitely variable transmission (B).



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### Illustration of Guards



A—For 4-speed transmission only

B—For 4-speed and infinitely variable transmissions

C—For 4-speed transmission only

D—For infinitely variable transmission only

**IMPORTANT:** Four separate parts (A-D) are provided; these must be used to assemble the necessary guards before the unit is used for the first time.

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# John Deere 678 Operators Manual

**Michael Rajnik**



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