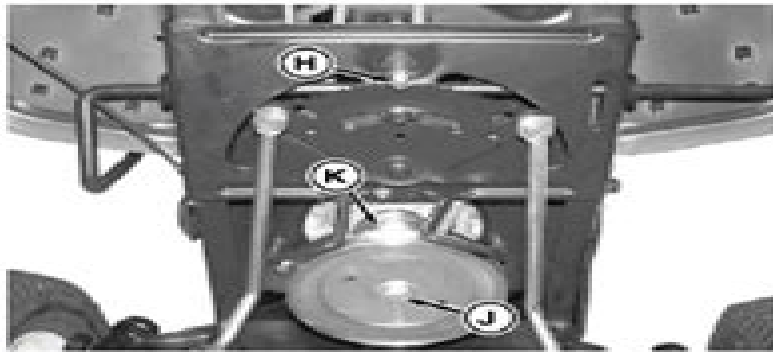


## Install Traction Drive Belt



### LEGEND:

H

J

K

Steering Shaft

Bolt

Engine Sheave

### Route Belt Around Engine Sheave

[1] - Raise steering shaft (H) only enough to clear belt around steering shaft, and guide belt past steering shaft towards front of machine.

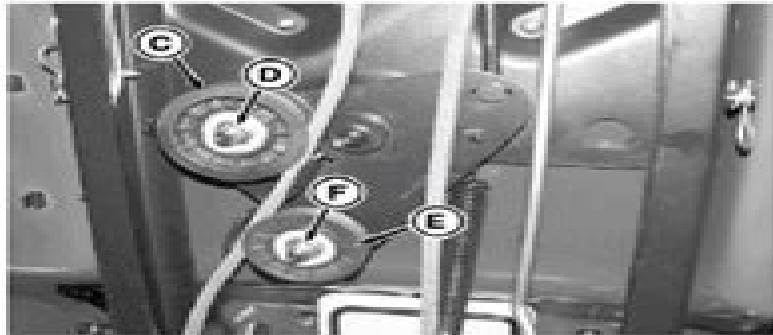
[2] - Install belt around engine jack sheave (K) and secure jack sheave with washer and bolt (J). Tighten bolt to specification.

Item	Measurement	Specification
Engine Sheave Bolt	Torque	75 N-m (55 lb.-ft.)

[3] - Lower steering shaft and install pinion gear. Secure gear with nut and tighten to specification.

Item	Measurement	Specification
Steering Shaft Pinion Nut	Torque	95 N-m (70 lb.-ft.)

[4] -



### LEGEND:

C

D

E

F

Idler

Nut

Idler

Nut

### Belt Idlers

Guide belt toward rear of machine and around flat idler (C). Tighten nut (D) securing idler to tensioning bracket to specification.

[5] - Guide belt around V-Idler (E). Tighten nut (F) securing idler to tensioning bracket to specification.

Item	Measurement	Specification
Idler Pulley Nuts to Idler Arm Bracket	Torque	54 N-m (40 lb.-ft.)

[6] -

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