

**INSTALLATION**

**NOTE:** Use Figure 125-5-1 as a guide to proper installation.

Install input gear (2) and thrust washer (3) in hole in bottom of main case. Make sure that wide portion of washer fits in machined groove in case (Figure 125-5-1).



Figure 125-5-1: Input Gear and Thrust Washer

**Power Shaft Drive Shaft and Pinion**

Slide shaft and pinion (5) into place through transmission opening. Drive bearing (2) on shaft is made against shoulder on shaft. Shield on bearing should fit in the hole, thrust case.

Install bearing (6) on the shaft. To the indicator as shown in Figure 125-5-1. When backlash is correct, there should be from .001 to .011 inch end play in the shaft.

**Sliding Gear and Shaft**

Place ball and spring in shaft. Push bearing (7) a little smaller than the inside diameter of the bearing. Push ball up into place and insert plug to retain it.

Install bearing into case from the back and secure with the cap screw. Install sliding gear, shift grooves toward the case, and at the same time, install the shaft shaft with pin. Shaft will push plug out of shaft shaft bearing bearing ball in position.

Install spring (8) and snap ring on inner end of shaft shaft.

**Shaft Case**

Lower lower (9) through hole in top of case. Slide spring on lower from bottom (Figure 125-5-1). Install snap ring on shaft case, positioning snap ring approximately 1/2 inch above snap ring groove in shaft case (10) on shaft and secure it up against snap ring (lower Woodruff key).

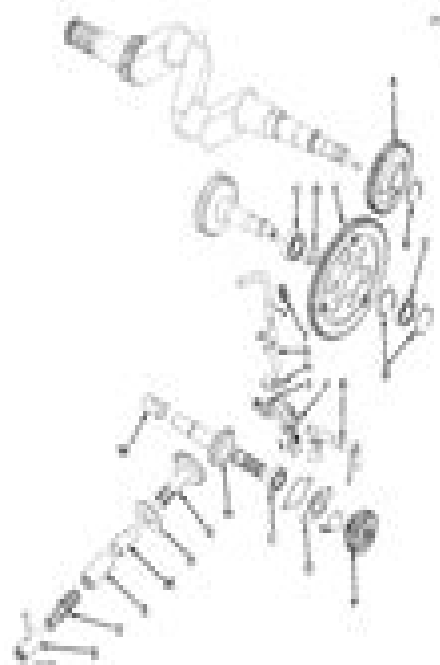
Slide spring up against underside of case and insert roller pin into hole in shaft case below the spring. With spring compressed, engage bottom

of shaft with corresponding groove in case and top shaft case and snap ring down until snap ring engages the snap ring groove in shaft case.

**Transmission Assembly**

Install intermediate, sliding gear shaft, and shifting mechanism. For instructions refer to Groups 12 and 13 of Section 125.

If lower bearing was removed, refer to Section 125 for installation instructions.



- |                 |                |
|-----------------|----------------|
| 1-Input Gear    | 6-Input Gear   |
| 2-Input Gear    | 7-Input Gear   |
| 3-Thrust Washer | 8-Input Gear   |
| 4-Input Gear    | 9-Input Gear   |
| 5-Input Gear    | 10-Input Gear  |
| 6-Input Gear    | 11-Input Gear  |
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| 95-Input Gear   | 100-Input Gear |

Figure 125-5-1: Exploded View of Engine-Driven Power Shaft Driving and Shifting Mechanism

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**A Loxley**



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