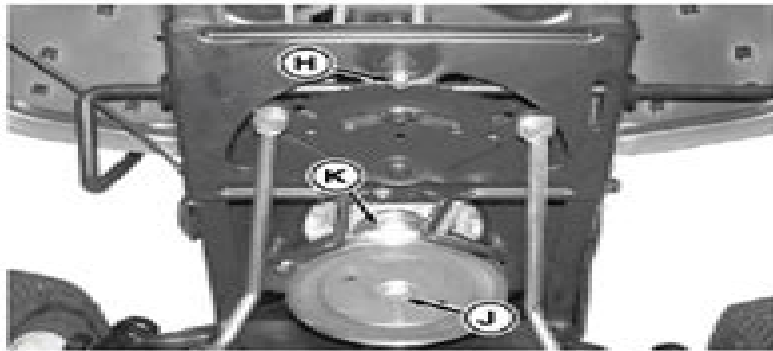


Install Traction Drive Belt



LEGEND:

H

J

K

Steering Shaft

Bolt

Engine Sheave

Route Belt Around Engine Sheave

[1] - Raise steering shaft (H) only enough to clear belt around steering shaft, and guide belt past steering shaft towards front of machine.

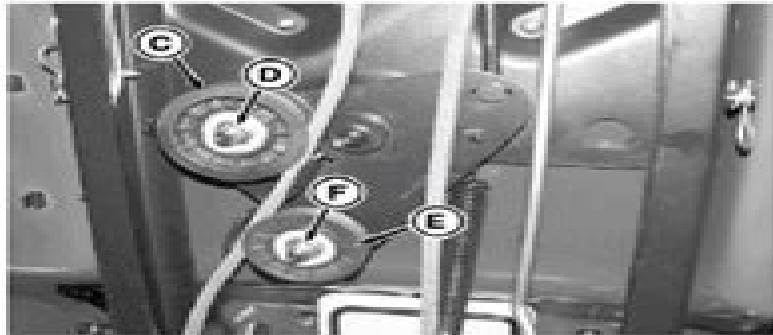
[2] - Install belt around engine jack sheave (K) and secure jack sheave with washer and bolt (J). Tighten bolt to specification.

Item	Measurement	Specification
Engine Sheave Bolt	Torque	75 N·m (55 lb.-ft.)

[3] - Lower steering shaft and install pinion gear. Secure gear with nut and tighten to specification.

Item	Measurement	Specification
Steering Shaft Pinion Nut	Torque	95 N·m (70 lb.-ft.)

[4] -



LEGEND:

C

D

E

F

Idler

Nut

Idler

Nut

Belt Idlers

Guide belt toward rear of machine and around flat idler (C). Tighten nut (D) securing idler to tensioning bracket to specification.

[5] - Guide belt around V-Idler (E). Tighten nut (F) securing idler to tensioning bracket to specification.

Item	Measurement	Specification
Idler Pulley Nuts to Idler Arm Bracket	Torque	54 N·m (40 lb.-ft.)

[6] -

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Ensheng Dong



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