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Crankshaft Specification			
SPECIFICATION			
No.	Item Specification	Min. Tolerance	Max. Tolerance
1. Crank Pin: B400, B405, B410, and T300 Engines		0.00-0.13 mm	0.4 mm (0.016 in.)
		0.005-0.012 in.	
2. Crank Pin: FV100, FV200 Engines (200-1-2) mts.		0.010-0.060 mm	0.40 mm (0.016 in.)
		0.001-0.002 in.	
3. Crank Pin: B400, B405, B410 Engines		0.00-0.10 mm	0.10 mm (0.004 in.)
		0.001-0.004 in.	
T300 Engines		0.00-0.04 mm	0.14 mm (0.006 in.)
		0.000-0.002 in.	
FV100, FV200 Engines		0.005-0.107 mm	0.20 mm (0.008 in.)
		0.001-0.004 in.	
4. Governor Cup Travel		0.0 mm (0.00 in.)	
5. Journal O.D.		34.90-34.97 mm	34.90 mm (1.373 in.)
		1.374-1.375 in.	
6. Lubrication			
Inlet and Exhaust, B400		28.07-28.47 mm	27.98 mm (1.102 in.)
		1.107-1.121 in.	
Inlet, B405, B410		28.07-28.70 mm	28.18 mm (1.109 in.)
		1.108-1.130 in.	
Exhaust, B405, B410		28.04-28.66 mm	28.06 mm (1.104 in.)
		1.100-1.105 in.	
Inlet and Exhaust, T300		28.07-28.70 mm	28.18 mm (1.109 in.)
		1.108-1.130 in.	
Inlet, FV100		28.0 mm (1.102 in.)	28.08 mm (1.102 in.)
Exhaust, FV100		28.0 mm (1.102 in.)	28.08 mm (1.102 in.)
Inlet, FV200		28.7 mm (1.130 in.)	28.78 mm (1.130 in.)
Exhaust, FV200		28.0 mm (1.102 in.)	28.08 mm (1.102 in.)
8. Bearing O.D.		34.90-34.98 mm	35.03 mm (1.379 in.)
		1.370-1.377 in.	
9. Crankshaft Clearance		0.005-0.075 mm	0.125 mm (0.005 in.)
		0.0001-0.003 in.	
10. Crank Pin: B400, B405, B410 Engines		30 ± 1 N·m	
		2.25 ± 0.9 ft·lb	
11. Crank Pin: T300 Engines		12 ± 1 N·m	
		0.88 ± 0.74 ft·lb	

Crankshaft Removal	
REMOVE CRANKSHAFT	
1. Remove engine. (See Machine Technical Manual.)	
2. Remove roller and adjust (A).	
3. Remove roller handle (B). (See Remove Roller Handle, Group 10 in this manual.)	
4. Remove roller handle (C). (See Remove Roller Handle, Group 10 in this manual.)	
5. Remove roller and adjust (D). (See Remove Roller and Adjust Roller, Group 10 in this manual.)	
6. Remove roller (E). (See Remove Roller, Group 10 in this manual.)	
7. Remove roller (F). (See Remove Roller, Group 10 in this manual.)	
8. Remove roller (G). (See Remove Roller, Group 10 in this manual.)	
9. Remove roller (H). (See Remove Roller, Group 10 in this manual.)	
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12. Remove roller (K). (See Remove Roller, Group 10 in this manual.)	

John Deere Ctm 2 Manual

Peipei Pang



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