

CRANKSHAFT TRANSMISSION

CRANKSHAFT TRANSMISSION INSPECTION

- 1. Check crankshaft for wear and damage.
- 2. Measure the main bearing cap, crank pin and crank pin diameter.
- 3. Measure the main bearing cap, crank pin and crank pin diameter.
- 4. If the crankshaft is worn or damaged, replace it with a new crankshaft.

NOTE:

1. The "1" refers to the main bearing cap and crank pin diameter in the crankshaft table.

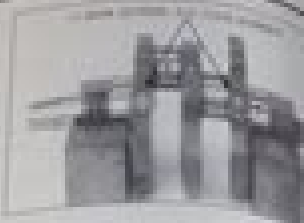
Part	1	2
Main bearing cap	1.0000	1.0000
Crank pin	1.0000	1.0000
Crank pin diameter	1.0000	1.0000

MAIN BEARING INSPECTION

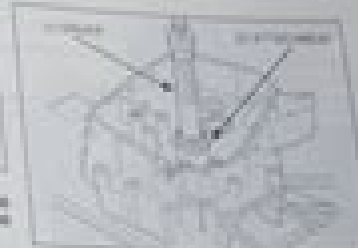
- 1. Inspect the bearing cap for cracks, wear, damage or scoring and replace as necessary.

MAIN BEARING DIA. CLEARANCE

- 1. Check all parts for wear, the main bearing cap, and crankshaft pin.



CRANKSHAFT TRANSMISSION



- 1. Check the main bearing cap for wear and damage.
- 2. Measure the main bearing cap, crank pin and crank pin diameter.
- 3. Measure the main bearing cap, crank pin and crank pin diameter.
- 4. If the crankshaft is worn or damaged, replace it with a new crankshaft.

MAIN BEARING SELECTION

- 1. Select the main bearing cap, crank pin and crank pin diameter.
- 2. Select the main bearing cap, crank pin and crank pin diameter.
- 3. Select the main bearing cap, crank pin and crank pin diameter.

Part	1	2
Main bearing cap	1.0000	1.0000
Crank pin	1.0000	1.0000
Crank pin diameter	1.0000	1.0000

- 1. Check the main bearing cap for wear and damage.
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Part	1	2
Main bearing cap	1.0000	1.0000
Crank pin	1.0000	1.0000
Crank pin diameter	1.0000	1.0000

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