

VALVES

Inspect each valve for bending, twisting, scratches, or abnormal wear.

Insert the valves in their original positions in the cylinder head. Check that each valve moves up and down smoothly, without binding.



Measure and record the valve stem O.D. in three places along the valve guide sliding area.

Refer to the model-specific Service Manual for service tool specifications.

Replace the valve with a new one if the service tool is indicated.



VALVE GUIDES

INSPECTION

NOTICE

- Unless you have the required experience and tools, it is highly recommended that an authorized dealer or machine shop complete valve guide replacement to avoid damaging parts.
- Take care not to let or heat the water in the guide while running.
- If running is irregular, or oil leak past the valve stem seal, it could cause improper seal contact that cannot be corrected by refilling.
- Flush the water (coolant), never recirculate/return when running and refilling.

Hold the valve guide removal from the combustion chamber side and push the guide to remove any carbon build-up before measuring the guide.

TOOL

Valve guide reamer

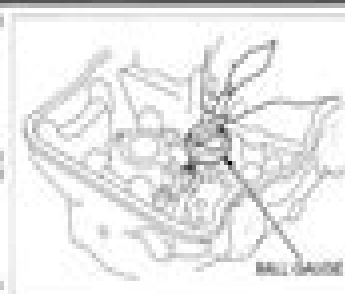


Measure and record each valve guide I.D. using a ball gauge or inside micrometer.

STEM-TO-GUIDE CLEARANCE

WHEN USING A DIAL INDICATOR

Measure the stem-to-guide clearance with a dial indicator while rotating the stem in the direction of normal thrust (variable method).



REPLACEMENT

Refinish the valve seats whenever the valve guides are replaced to prevent uneven seating.

FLANGED GUIDES

Chill the valve guides in the flange section of a refrigerator for about an hour.

Use a hot plate to heat the cylinder head to the temperature given in the model-specific Service Manual. When heating, use temperature indicator sticks, available from welding supply stores, to be sure the cylinder head is heated to the proper temperature.

NOTICE

- Do not use a torch to heat the cylinder head as it may cause warping.

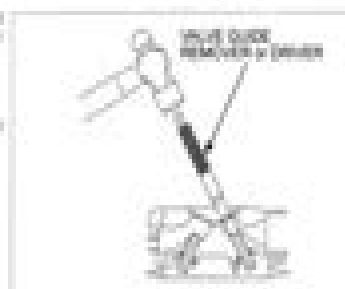
Support the cylinder head and drive the old guides out from from the combustion chamber side of the cylinder head.

NOTICE

- Be careful to avoid damaging the head when driving the valve guide out.

TOOL

Valve guide remover or driver

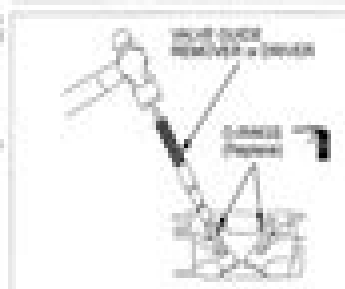


Apply oil to a new O-ring and install it onto a new valve guide. Drive the new guide in from the opposite side of the cylinder head while the cylinder head is still hot.

TOOL

Valve guide remover or driver

Let the cylinder head cool to room temperature, then insert the new valve guides.



Honda Motorcycle Common Repair Manual

Mark Zimmerman



Honda Motorcycle Common Repair Manual:

Honda Motorcycle Common Service Manual , Owners' Workshop Manual for Honda CB400 and CB550 (1973-1977) Pasquale De Marco,2025-07-24 This comprehensive manual provides step by step instructions and detailed illustrations for all maintenance and repair tasks on Honda CB400 and CB550 motorcycles produced from 1973 to 1977 Whether you re a novice or an experienced mechanic this book will provide you with the knowledge and skills you need to keep your Honda CB400 or CB550 running smoothly It covers everything from basic maintenance tasks like oil changes and brake pads to more complex repairs like engine overhauls and electrical system troubleshooting In addition to the detailed repair instructions this book also includes a wealth of technical information and specifications making it an invaluable resource for anyone who wants to learn more about these classic motorcycles With its clear and concise writing style this book is easy to follow even for beginners It is also packed with over 500 high quality photographs and illustrations making it a visually appealing and engaging read Whether you re looking to perform routine maintenance troubleshoot a problem or simply learn more about your Honda CB400 or CB550 this book is the perfect resource Get your copy today and start enjoying the freedom of riding your Honda with confidence If you like this book write a review **Popular Mechanics** ,1974-03 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **The Essential Guide to Motorcycle Maintenance** Mark Zimmerman,2016-12-15 A guide to motorcycle maintenance that explains how to perform the basic and essential maintenance tests with easy to follow instructions and tips for dealing with problems Chilton's Motorcycle Repair Manual ,1976 Honda Common Service Manual Honda Giken Kōgyō Kabushiki Kaisha,1988 How to Troubleshoot, Repair, and Modify Motorcycle Electrical Systems Tracy Martin,2014-07-15 DIVIn How to Troubleshoot Repair and Modify Motorcycle Electrical Systems motorcycle expert Tracy Martin provides crystal clear fully illustrated step by step instructions for every electrical repair imaginable on a bike div *How to Restore Your Motorcycle, Second Edition* Mark Zimmerman, **Popular Mechanics** ,1984-03 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Mechanics** ,1982-04 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Popular Mechanics ,1986-06 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is

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