

20 Basic Engine

20-4 Crankshaft, Main Bearings, and Flywheel

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TM-1029 (Dec-74)

Support the oil seal housing and use JIC-24 Driver to press oil seal flush with the housing flange. The closed side of the seal is toward the flange side of the housing.

Lubricate seal lip with engine oil and carefully fit seal and housing over the wear sleeve. Snug, but do not tighten housing cap screws.

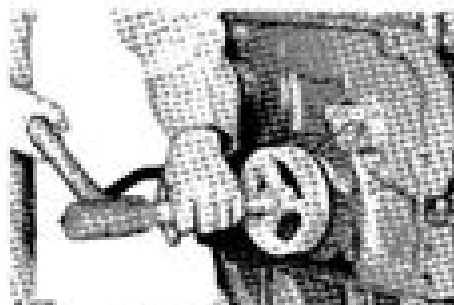


Fig. 4-Installing Rear Oil Seal

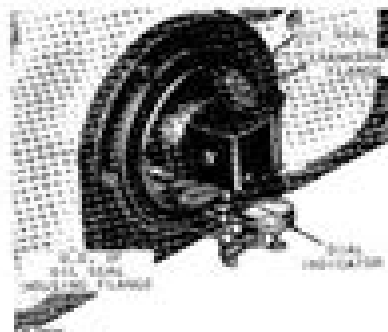


Fig. 5-Checking Oil Seal Housing Run-Out

Attach a dial indicator base to the crankshaft flange (Fig. 5). Locate the dial indicator on the O.D. of the oil seal housing flange. Turn the crankshaft and check housing bore run-out. Lightly tap the housing to bring into 0.0005 inch maximum run-out. Tighten cap screws to 20 ft-lbs torque.

Front Oil Seal and Wear Sleeve

To install wear sleeve, coat inner diameter with permalux and use special installation tool to install sleeve on crankshaft.

Like in U.S.A.

To install new oil seal in timing gear cover, support the oil seal bore area of the timing gear cover. Press seal flush with inside of cover. The spring-loaded lip of the seal should face inward.

Install key in crankshaft keyway and install damper pulley by first driving damper pulley on, then pulling on with cap screw and washer. Use Loctite sealant on special hydraulic pump drive screws and install on damper pulley.

FINAL INSTALLATION

Install pistons and connecting rods.

Install oil pump and oil pan.

Install remaining engine parts and install engine in tractor.

Fill crankcase with proper quantity and viscosity of oil. See operator's manual.

Fill cooling system. See operator's manual.

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Training of trainers manual on the operation, maintenance and repair of farm machinery Van Loon, J., Flores Rojas, M., 2022-05-05 This training of trainers ToT manual aims to provide insights into the operation maintenance and basic repair of farm machinery It provides an overview of the main concepts of equipment that can facilitate sustainable agriculture practices with examples and guidelines on the topic Its objective is to provide extension officers technicians mechanics and youth with the necessary information and skills to become trainers and deliver technical capacity sessions on this topic There is a mix of theory and practice in this training Participants must have the time to individually perform the different tasks described in the modules with close supervision The training manual comprises four modules Module 1 covers different tractors as a power source and power take off operations Module 2 focuses on the implements and equipment attached to tractors for field operations Module 3 is about harvest post harvest and storage technologies Module 4 covers general aspects and tips for maintenance spare parts and replacements

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