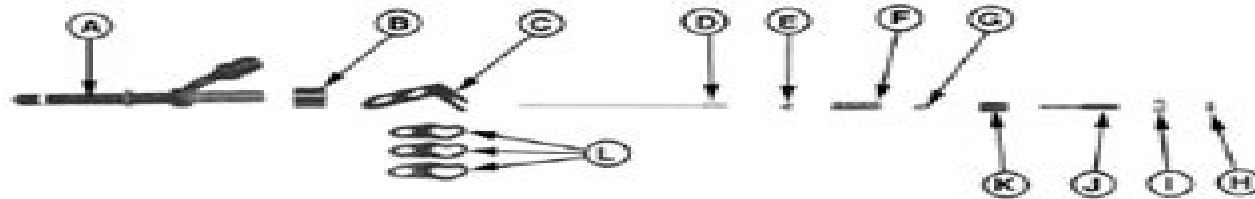


Assemble Fuel Injection Nozzles



Fuel Injection Nozzles

A—Nozzle Body
B—Spacer
C—Indexing Clamp
D—Nozzle Valve
E—Spring Seat

F—Pressure Adjusting Spring
G—Washer
H—Lift Adjusting Screw Lock Nut

I—Pressure Adjusting Screw Lock Nut
J—Lift Adjusting Screw
K—Pressure Adjusting Screw

L—Hold-Down Clamps

IMPORTANT: Wear rubber gloves when assembling nozzles.

1. Install nozzle spacer (B) onto upper nozzle body (A). Position nozzle indexing clamp (C) over upper nozzle body with flanges pointing downward. Install three remaining clamps (L) onto nozzle body.
2. Dip nozzle valve (D) in clean fuel and insert into nozzle body.
3. Thread lift adjusting screw (J) into pressure adjusting screw (K) until top just enters screw.
4. Invert adjusting screw assembly and assemble washer (G), spring (F), and spring seat (E) to adjusting screw.

5. Tilt body, DO NOT allow valve to fall out, and install spring and adjusting screws to body. Be careful not to dislodge spring or seat during initial assembly.
6. Turn pressure adjusting screw (K) down as far as possible by hand, usually about ten full turns.
7. Thread pressure adjusting screw lock nut (I) to pressure adjusting screw finger tight.
8. Thread lift adjusting screw lock nut (H) on lift adjusting screw (J) finger tight.
9. Adjust fuel injection nozzles. See **ADJUST FUEL INJECTION NOZZLES** later in this Group.

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Adjust Fuel Injection Nozzles

CAUTION: Nozzle tip should always be directed away from operator. Fuel from spray orifices can penetrate clothing and skin causing serious personal injury. Enclosing nozzle in a glass beaker is recommended.

Before applying pressure to nozzle tester, be sure all connections are tight, and fittings are not damaged. Fluid escaping from a very small hole can be almost invisible. Use a piece of cardboard or wood, rather than hands, to search for suspected leaks.

If ANY fluid is injected into the skin, it must be surgically removed within a few hours by a doctor familiar with this type of injury or gangrene may result.



High Pressure Fluids

Connect nozzle to nozzle tester. See **TEST FUEL INJECTION NOZZLES** earlier in this Group.

Continued on next page

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John Deere Ctm170 Manual

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