

- 1—Cap Screw (3 used)
- 2—Plug
- 3—O-Ring
- 4—Brake Housing
- 5—Brake Release Spacers (8 used)
- 6—Gasket
- 7—Brake Piston

- 8—Brake Piston O-Ring
- 9—Drive Plate, 6.200 in (2 used)
- 10—Drive Plate, 6.200 in (2 used)
- 11—Disc (4 used)
- 12—Clutch Plate (3 used)

- 13—Clutch Plate
- 14—Hub
- 15—Snap Ring
- 16—Spring (8 used)
- 17—End Plate
- 18—Cap Screw (5 used)
- 19—Brake Piston with Eight Spring Pockets (if applicable)

- 20—Coil Spring (8 used) (if applicable)

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Brake Assemble

SERVICE EQUIPMENT AND TOOLS

1.0—1.25 in. Blind Hole Puller

0.008—0.200 mm (0.003—0.008 in) Shim Stock

1. Install O-ring in brake piston. Coat edge of piston with petroleum jelly. Install 1.0—1.25 in blind hole puller into hole in brake piston.
2. Position 0.008—0.200 mm (0.003—0.008 in) sheet of shim stock around diameter of brake housing. Slowly slide piston into position. Remove shim stock and puller.

If Applicable—Slowly slide piston with eight spring pockets into position. Remove shim stock and puller. Install eight coil springs on piston.



Brake Piston Installation

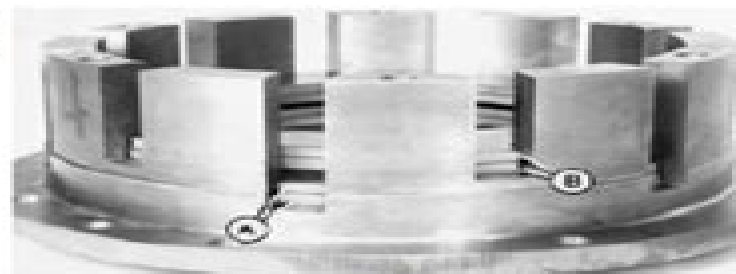
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3. Install two 5 mm (0.20 in) drive plates (A) in deep slots of brake housing. Install two more 5 mm (0.20 in) drive plates (B) in shorter slots of housing.

A—Deep Slot Drive Plate (2 used)

B—Short Slot Drive Plate (2 used)



Drive Plates Installation

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Continued on next page

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John Deere 700 4000s Winch Manual

Penton Staff



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