HYDRAULIC PUMP FLOW TEST

A CAUTION

Avoid Injury! Escaping fluid under pressure can penetrate the skin causing serious injury. Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure. Search for leaks with a piece of cardboard. Protect hands and body from high-pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A. Information may be obtained in the United States and Canada by calling 1-800-822-8262.

NOTE: Two persons may be required to perform this test. If unavailable, disconnect seat switch harness connector and install a jumper wire across seat switch terminals in main harness connector.

Reason:

To determine if the hydraulic pump or wheel motor is faulty. Proper operation of the hydraulic pump indicates a faulty wheel motor.

Test Conditions:

- Drive tires raised from ground.
- Park brake released.
- Hydraulic pump bypass valve fully closed.
- Engine at FAST Idle.
- Directional control lever in FORWARD position.

Procedure:

- Park machine safety.
- Raise drive tires off the ground. Block remaining tires to prevent machine from moving.

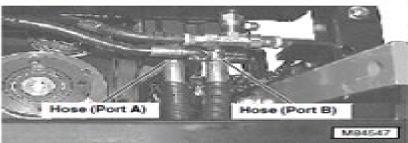
NOTE: Note position of lines/hoses to ensure correct installation.



Model F680 (S.N. 020001---)

IMPORTANT: When removing lines, plug the ports on wheel motor to prevent damage to motor.

 On F680 (S.N. 020001—), disconnect lines from ports A and B of pump and wheel motor, and remove lines. DO NOT remove adapters from the ports.



Model F620 and F680 (S.N. -020000)

 On F620 and F680 (S.N. —020000), disconnect hoses from pump. Install 38H1161 Adapter (with O-rings R26375 and T77857) into ports A and B of pump.



Avoid injury! To avoid bodily injury, ensure all fittings and hoses are attached securely. This test is being completed on the machine's high pressure system lines.



John Deere F620 Repair

Lauren Gardner

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