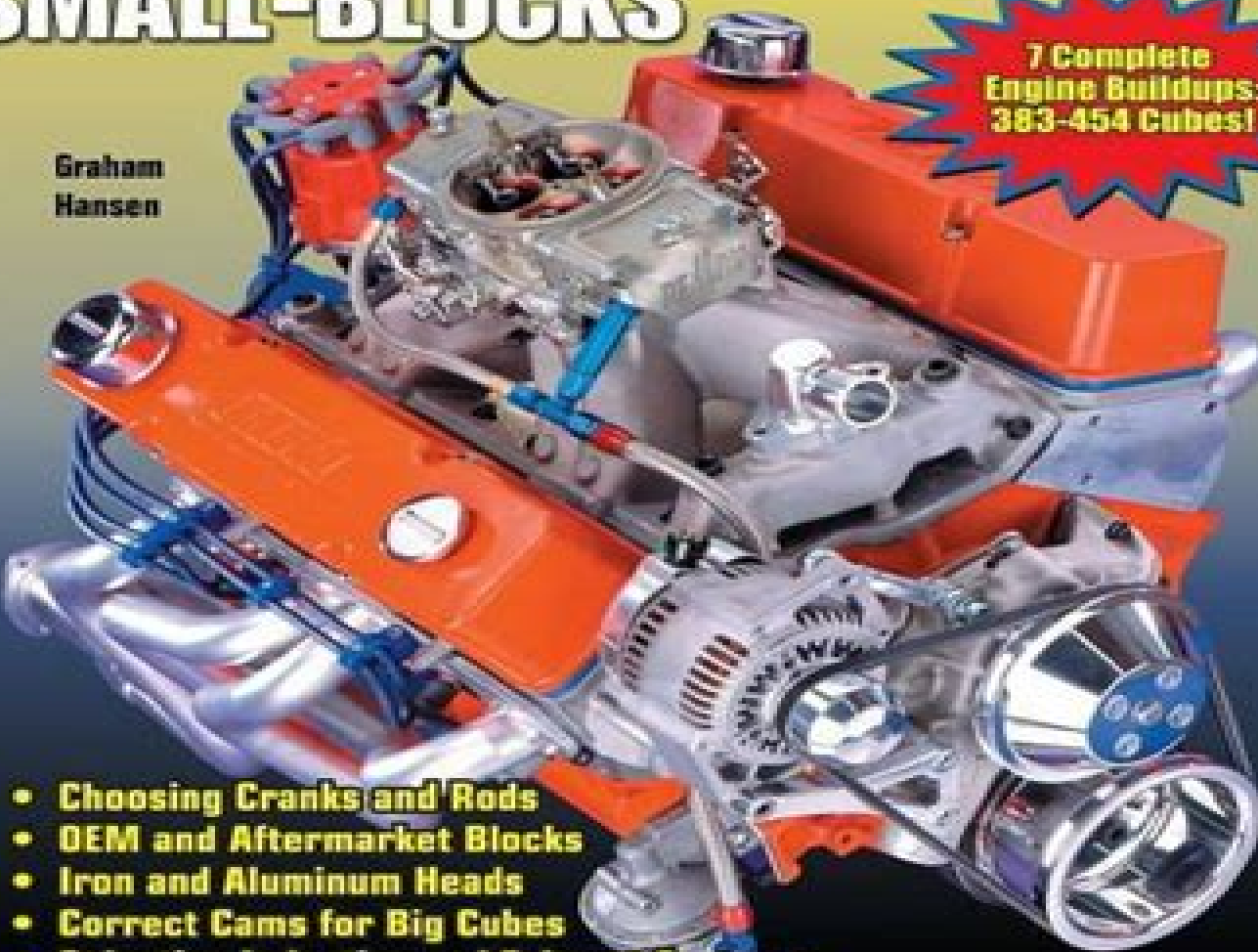


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How To Build Big Inch Chevy Small Blocks

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