

REMOVAL—Continued**PTO Drive Gear**

1. Separate tractor between clutch housing and engine (See Section 10, Group 20 for instructions).
2. Remove clutch operating assembly from clutch housing (See Group 5 of this Section for instructions).
3. Remove PTO drive shaft as instructed on the preceding page.
4. Remove PTO drive gear.

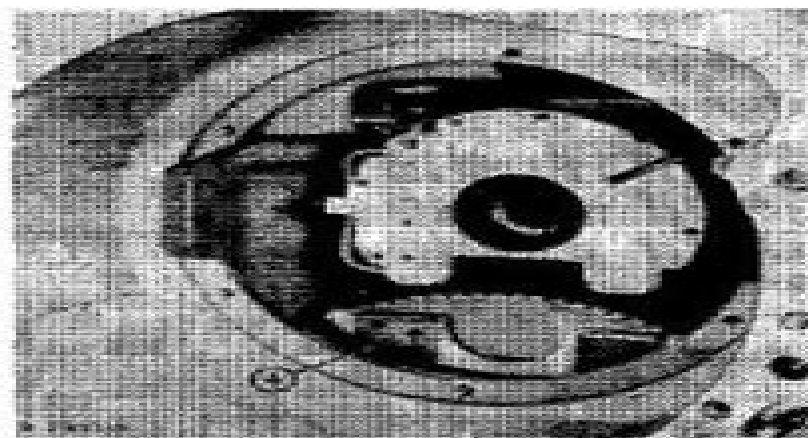
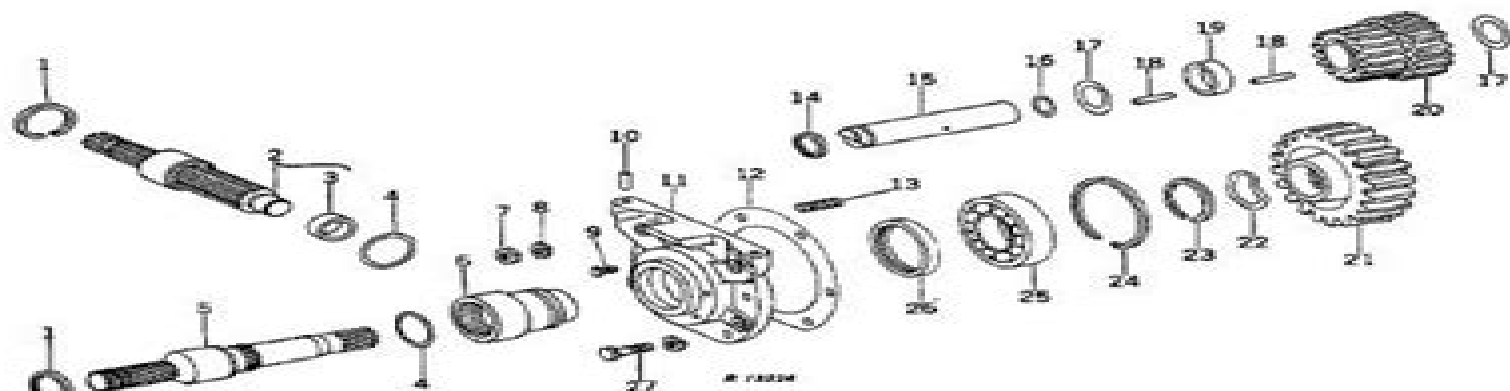


Fig. 5-PTO Drive Gear with Oil Shield

REPAIR AND ASSEMBLY**Rear Bearing Quill Drive and Dual-Speed PTO Assembly**

- 1—Snap Ring (2 used)
- 2—540 RPM Stub Shaft
- 3—Bearing Race
- 4—O-Ring (2 used)
- 5—1000 RPM Stub Shaft
- 6—PTO Pilot
- 7—Nut (2 used)
- 8—Lock Washer (2 used)
- 9—Drive Screw (2 used)

- 10—Spring Pin (2 used)
- 11—Rear Bearing Quill
- 12—Gasket
- 13—Stud (2 used)
- 14—Snap Ring
- 15—Idler Shaft
- 16—O-Ring
- 17—Thrust Washer (2 used)
- 18—Bearing Roller (40 used)

- 19—Spacer
- 20—Idler Gear
- 21—540 RPM Drive Gear
- 22—Spring Washer
- 23—Snap Ring
- 24—Snap Ring
- 25—Bearing
- 26—Oil Seal
- 27—High-Strength Cap Screw (4 used)

Fig. 6-Reduction Gear Assembly

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