



Fig. 8 Adjusting Clearance of the Intake Valve of Cylinder No. 1

1. Pusher
2. Adjusting screw of intake valve
3. Adjusting screw of exhaust valve

Adjust the valve clearance, using a feeler gauge (see Fig. 9 and Specifications).

Pull timing pin out of flywheel hole, turn crankshaft one complete revolution (360°) and insert timing pin again into flywheel hole.

Adjust clearance of intake valve of cylinder No. 2 and exhaust valve of cylinder No. 2 (see Specifications).

NOTE: After the engine has run for some time at a specified load (see Specifications), re-tighten cylinder head screws to specified torque. Check clearance of all valves and readjust, if necessary.

CAMSHAFT

REMOVAL

To remove the camshaft and related parts it is not necessary to remove the engine. However, the tractor head and must be supported to get access to the front of engine (see section 10, group 10).

Disconnect both battery ground straps.

Remove cylinder head, timing gear cover and fuel transfer pump.

Remove all push rods. Use NO. 100 Sargent-Wooding Tool to hold any followers away from camshaft. If removed, identify them to facilitate replacement in their original form.

Before removing camshaft, check end play as described on page 10-5.

NOTE: When removing camshaft, be careful that bolts do not damage the bearing surfaces in block.

REPAIR

Measure each of the three bearing journals of the camshaft as well as the corresponding holes in two timing plates.

Measure thickness of thrust plate since this thrust plate determines camshaft end play.

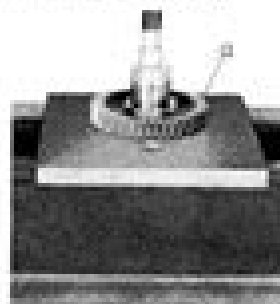


Fig. 9 - Pressing Gear on Camshaft
42153
a timing tool is

Check camshaft before for wear or damage. Replace camshaft if necessary. If camshaft is replaced, new followers must also be replaced.

Replace gear of camshaft, if necessary. Position the new gear on camshaft so that timing mark "Y" (Fig. 10) lines away from camshaft.

IMPORTANT: Support camshaft behind the front bearing journal, when pressing on gear.

Press on gear until it is tight against the shoulder of camshaft.

Replace speed-bowl nut/disk dog, if necessary.

Install new disk dog to camshaft so that its slot faces away from the camshaft. Support camshaft at rear journal.

INSTALLATION

Install camshaft, observing the following:

1. Coat camshaft with light, clean engine oil.
2. When installing, make sure that cam lobes do not damage bearing faces in block.
3. Secure camshaft until cap screws attaching thrust plate can be installed and tighten them to specified torque.
4. Check camshaft end play to new camshaft and a new thrust plate should add up to the proper end play.

NOTE: Take care not to spring front plate, when checking end play.

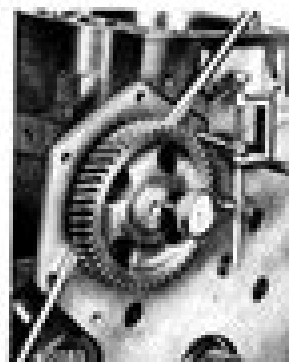


Fig. 10 - Measuring Camshaft End Play

5. With camshaft at TDC and piston No. 1 (front) on compression stroke, adjust camshaft for valve timing.



Fig. 11 - Timing Camshaft Gear by Means of Timing Tool No. 42154

42154 timing tool

The timing tool No. 42154 to align timing mark on "Y", Fig. 10 on camshaft gear with camshaft center.

6. With camshaft gear in this position, adjust upper valve gear and tighten cap screw to specified torque (see Torques for hardware).

Install cam followers, cylinder head, timing gear cover and fuel transfer pump.

Run engine for some time at a specified load (see Specifications) and then tighten cylinder head cap screws to specified torque. Check valve clearance and readjust, if necessary.

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A Gutmann



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