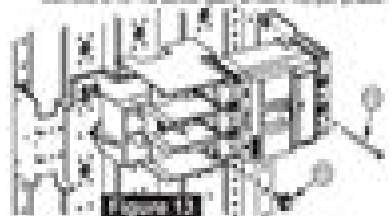


INSTALLING THE BREAKER

11a. Insert the breaker such that the "OFF" side (with the Extension) - part of Item 15 fits into the Top Bar (Item 4) and the "OFF" side resting between the two bus on the Breaker Mounting Bracket (Item 5).

12a. Fasten the breaker to the Breaker Mounting Bracket (Item 5) with two M6-32 screws (part of Item 15). **NOTE:** Some breakers are packaged with a set of Breaker Mounting Screws. If this occurs, replace all the part that shipped with the breaker and use the part from this kit.

13a. Align the Bus Extension (part of Item 15) holes with the holes in the Strap (Items 1, 2 and 3) and fasten with two 5/16"-18 screws (part of Item 15) per phase.



13a. If installing two breakers in the same unit space, repeat the three steps above.

13b. Keeping components aligned, tighten all screws to the torque values specified on the back of the deadfront (or the table on Page 5).

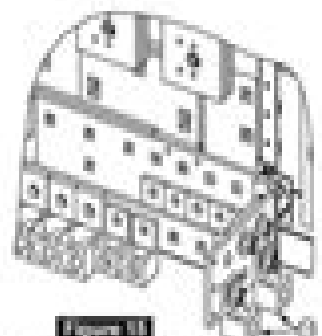


Figure 12

13b. Keeping components aligned, tighten all screws to the torque values specified on the back of the deadfront (or the table on Page 5).

DEADFRONT PREPARATION

NOTE: Provision Filler Assembly (Item 10) and a component of kit KS3VA52T or KS3VA52TD. See Item 14a.

14a. If a provision is in place, install the Provision Filler Assembly (Item 10) in the appropriate Corner Plate (Item 9) opening. Place a screw into each of the two corner holes (holes) and locate the filler plate into the front of the Corner Plate, with the label facing out. Then, fasten two lock nuts into the screws from the rear of the Corner Plate.



Figure 13

14b. Position the Cover Plate (Item 11) over the first unit and space and fasten with four 1/4" JH screws (Item 11) onto the deadfront rails, one at each corner.

14c. Mark the I.D. cards (Item 11) as desired and place into the rear of Card Holder (Item 12) with the markings facing out. Attach this substantially to the Cover Plate (Item 11) by aligning and pushing the pins into the appropriate pair of holes in the Cover Plate (Item 11).

FINAL INSPECTION

Before completing the equipment, ensure that the deadfront, terminals and doors are in place and secure, and that all the screws are properly tightened.

INSTALLING THE NEUTRALS

15a. If this kit is installed in a panelboard with a neutral, install the Branch Neutral Lug Assembly (Item 16) inside on the Branch Neutral at either the top or bottom of the 2 rails. Lug can be mounted on either side of the Branch Neutral, depending on cable feed location.

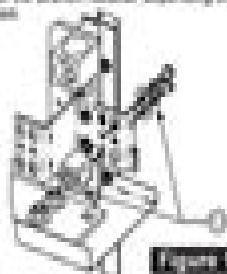


Figure 14

15b. If this kit is installed in a switchboard with a neutral, install the Branch Neutral Lug Assembly (Item 16). It can be mounted on either or on any accessible hole of the branch neutral, depending on cable feed location.

These instructions do not purport to cover all details or variations in equipment, or to provide for every possible contingency to be met in connection with installation, operation or maintenance. Special caution instructions are located in several places in the equipment, which are not repeated here for the publisher's protection; the reader should be referred to the local Siemens sales office. The contents of this instruction manual shall not become part of or modify any other agreement, contract or warranty. No sales contract contains the entire obligation of Siemens. The warranty contained in the contract between the customer and the local branch of Siemens. Any statements contained herein do not make any warranty or modify the existing warranty.

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SIEMENS

Distribution Switchboard Section / Power Panel Branch Mounting Kit S3VA52T / S3VA52TD* for Type 3VA52 / 61 / 62 Breaker

Installation Instructions

Hardware Key: (based on what is included in this kit)



Item # 7



Item # 8

Item # 9 (reference instruction sheet 11-B-1009-01)

Item numbers reference table on pg. 2

For factory-installed provisions, verify that the strap kit contains bus extensions. (See Figure 13 on page 3 for reference.) If bus extensions are not included, kit S3VA52PR is required, one kit per breaker. Consult Siemens for more details.

★ This instruction sheet can also be used as reference for these two Panel Builder kits: KS3VA52T & KS3VA52TD

These two kits will ship with all the same components as kits S3VA52T & S3VA52TD except for:
nut keepers & provision filler plate assemblies

Nut keepers must be purchased with the breaker. Order options are:
for 3VA52 breakers: 3VA5233-0QA00 (kit of 3)
for 3VA61/62 breakers: 3VA5243-0QA00 (kit of 3)
or factory-installed on the breaker by using a "Z" as the 12th character in the breaker order. (Ex.: 3VA61405HL320AA0)

Additionally, when installing a factory-installed provision, nut keepers must be purchased with the breaker

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G Orfield



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