

INTERNATIONAL HARVESTER

112. GOVERNOR (MECHANICAL). The mechanical governor is an integral part of the injection pump and if service is required, the pump should be turned over to an official diesel service station.

113. ADJUSTMENT. Recommended governed speeds are as follows:

Series B-275	
Engine high idle rpm	2000
Engine rated rpm	1900
Engine low idle rpm	530-580
Pto high idle rpm	595
Pto rated rpm	563
Pto low idle rpm	158-176

Series B-414-424-444-2424-2444	
Engine high idle rpm	2200
Engine rated rpm	2000
Engine low idle rpm,	
B-414-424-2424	550
444-2444	650
Pto high idle rpm	600
Pto rated rpm	545
Pto low idle rpm,	
B-414-424-2424	150
444-2444	177

Series 354	
Engine high idle rpm	2075
Engine rated rpm	1900
Engine low idle rpm	555
Pto high idle rpm	615
Pto rated rpm	556
Pto low idle rpm	163

Series 364-384	
Engine high idle rpm	2310
Engine rated rpm	2100
Engine low idle rpm	550
Pto high idle rpm	634
Pto rated rpm	573
Pto low idle rpm	150

To adjust the governor, first start engine and bring to normal operating temperature. Move the speed control hand lever to the high idle position at

which time the engine high idle should be 2000 rpm for Series B-275, 2200 rpm for Series 424, 444, 2424, 2444 and B-414, 2075 rpm for Series 354 and 2310 for 364 and 384. If engine rpm is not as specified, loosen locknut and turn the high idle adjusting screw (H—Fig. 60) as required. Tighten locknut and recheck.

With engine high idle rpm properly adjusted, move the speed control hand lever to the low idle position at which time the engine low idle should be 530-580 rpm on Series B-275, 550 rpm on Series B-414, 354, 364, 384, 424 and 2444. If engine rpm is not as specified, loosen locknut and turn low idle adjusting screw (L—Fig. 60) as required. Tighten locknut and recheck.

VENTURI

Series B-275

114. RAR AND OVERHAUL. To remove the venturi, raise hood and loosen clamp which retains air cleaner hose to venturi. Remove air cleaner cup, then unbolt air cleaner clamp and remove air cleaner. Disconnect control rod from venturi cross-shaft, then unbolt and remove venturi from inlet manifold.

Further disassembly and/or overhaul is obvious after an examination of the unit and reference to Fig. 59.

FUEL PUMP

Series B-275-B-414-354-364-384

115. When tractor is fitted with an injection pump having a pneumatic governor, a fuel pump such as that shown in Figs. 61 and 62 is used. On tractors which are fitted with the injection pump having a mechanical gover-

Paragraphs 112-119

nor a pump such as that shown in Figs. 63 and 64 is used.

116. TESTING. The fuel pump used in conjunction with the pneumatic governed injection pump can be tested by mounting injection pump and fuel pump on test stand and proceeding as follows:

117. SUCTION TEST. With injection pump running at 700 rpm, fuel pump should deliver fuel in 60 seconds through dry hoses from a 2-foot suction head.

118. DELIVERY TEST. At 700 injection pump rpm, fuel pump should deliver a minimum of 300 cubic centimeters of fuel in 30 seconds from a 2-ft. suction head.

119. MAXIMUM PRESSURE TEST. With injection pump running at 700



Fig. 61—When tractor is fitted with an injection pump having a pneumatic governor, the fuel pump is bolted to the side of the injection pump as shown.

- | | |
|------------|-----------------|
| 5. Housing | 15. Valve guide |
| 6. Plug | 16. Hand primer |

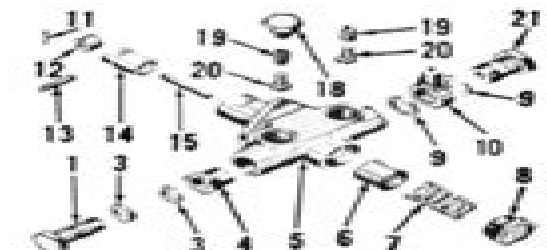


Fig. 62—Exploded view of fuel pump shown in Fig. 61. Hand primer lever is not shown.

- | | |
|------------------------|--------------------|
| 1. Gasket stud | 11. Retaining pin |
| 2. Washers | 12. Tappet roller |
| 3. Nipple | 13. Roller pin |
| 4. Housing | 14. Tappet guide |
| 5. Plunger | 15. Tappet spindle |
| 6. Plug | 16. Valve guide |
| 7. Plug | 17. Spring |
| 8. Washers | 18. Valve |
| 9. Threaded connection | 19. Inlet stud |

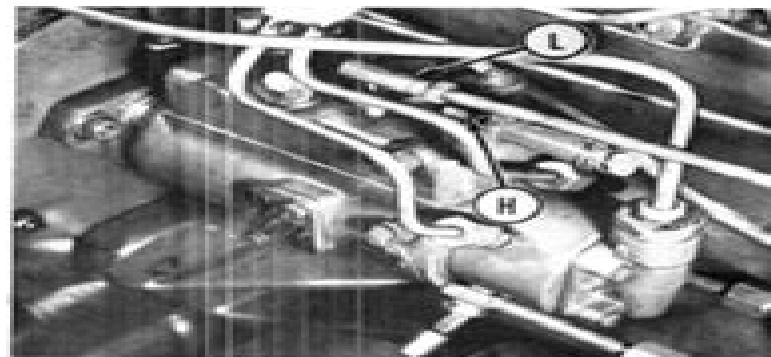


Fig. 60—On late B-275 and all B-414, 354, 364, 384, 424, 444, 2424 and 2444 tractors having injection pump fitted with mechanical governor the high (H) and low (L) idle speed adjusting screws are located as shown.

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