

ENGINE & CLUTCH

must be reamed and honed to fit the pin. The piston pin must be a thrust-pin fit (.0003 in.) into the bushing, see Fig. 23.

Note: When assembling the caps, do not torque the bolts until oil seals are in place. Torque to 35 pound-feet. Both heavy and light connecting rod assemblies are available as replacement parts.

CAMSHAFT

The camshaft is of a cast iron alloy construction with precision ground ends and bearing surfaces. The camshaft rotates in these ground bearing surfaces in the engine block and is driven by the crankshaft through the timing gears. Its purpose is to open and close the valves of the engine at the proper time. To aid in timing the camshaft, two teeth on the crankshaft gear and one tooth on the camshaft gear are marked with punch marks, see Fig. 24. In assembling, place the marked teeth on the small gear between the two marked teeth on the large gear.

REMOVAL

The camshaft is removed with the valves and lifters removed and the engine inverted.

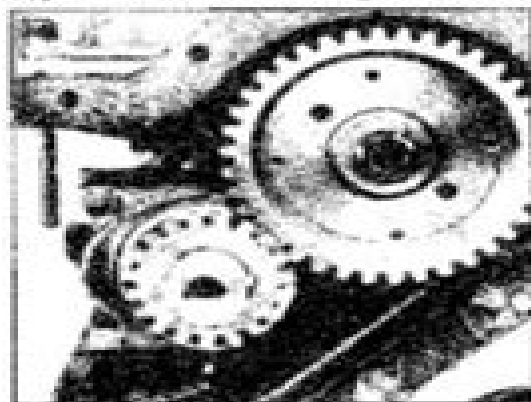


Fig. 24

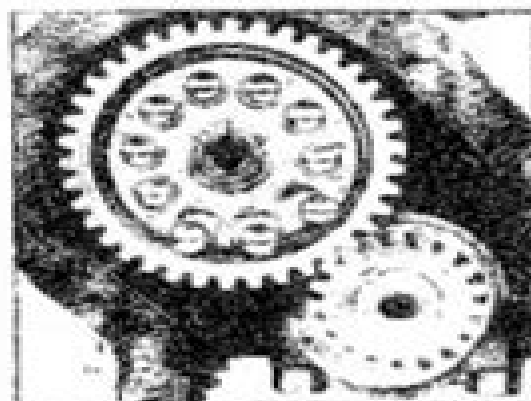


Fig. 25

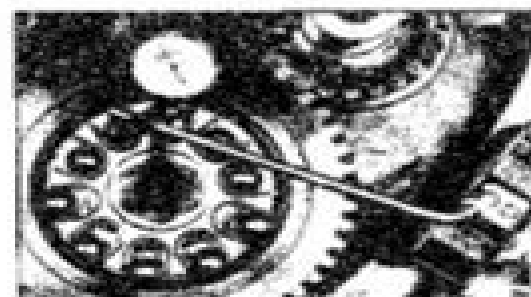


Fig. 26

Slide the governor shaft gear assembly out of the end of the camshaft. Remove the nut which secures the governor driver assembly, see Fig. 25, and pull gear. After removing the two bolts from the thrust plate, the camshaft can be pulled forward and out of the block.

The camshaft journal specifications are:
Front & Center Journals: 1.7460-1.7465 in.
Rear Journal: 1.7465-1.7465 in.

A .0015 in. clearance between the journals and the bearings should exist.

Massey Harris Pony Service Manual

Jin-Ying Zhang



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Table of Contents Massey Harris Pony Service Manual

1. Understanding the eBook Massey Harris Pony Service Manual
 - The Rise of Digital Reading Massey Harris Pony Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Massey Harris Pony Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Massey Harris Pony Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Massey Harris Pony Service Manual
 - Personalized Recommendations
 - Massey Harris Pony Service Manual User Reviews and Ratings
 - Massey Harris Pony Service Manual and Bestseller Lists

5. Accessing Massey Harris Pony Service Manual Free and Paid eBooks
 - Massey Harris Pony Service Manual Public Domain eBooks
 - Massey Harris Pony Service Manual eBook Subscription Services
 - Massey Harris Pony Service Manual Budget-Friendly Options
6. Navigating Massey Harris Pony Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Massey Harris Pony Service Manual Compatibility with Devices
 - Massey Harris Pony Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Massey Harris Pony Service Manual
 - Highlighting and Note-Taking Massey Harris Pony Service Manual
 - Interactive Elements Massey Harris Pony Service Manual
8. Staying Engaged with Massey Harris Pony Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Massey Harris Pony Service Manual
9. Balancing eBooks and Physical Books Massey Harris Pony Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Massey Harris Pony Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Massey Harris Pony Service Manual
 - Setting Reading Goals Massey Harris Pony Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Massey Harris Pony Service Manual
 - Fact-Checking eBook Content of Massey Harris Pony Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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