3 Main Machine Installation

3.1 Main Machine Lifting and Set-Up

Confirm the following points prior to installation work:

- Inspect for any machine damage.
- Check all attachments and accessory units with the shipping and packing check list.
 - Keep the machine level.
 - Lift no higher than necessary.
 - Prevent impact with nearby objects.
 - Do not remove the axis shipping jig.
 - All procedures are to be performed in pairs, and clear communication maintained at all times, to ensure operator safety.

The main machine is normally lifted and transported using 4-point lifting. Three-point lifting is possible if the center trough/internal conveyor is removed from the main machine.

Parts To Be Prepared (Lifting/Transportation)

Name	Part No.	Otty
Front Rope (Operator Door Side)	29M74C2001	1
Front Rope (Tool Magazine Side)	29M74C2002	1
Rear Rope	29M74A2004=1	2
Beam (1)	29M74A2005=3	1
Beam (2)	20M74A201=1	1
Beam (3)	29M74B2001	1
Shackle (SB40)	Z259B6400000	U_P Table 3.1
Hook (Base/Shackle)	J2M322A111C/BB65	1

Parts To Be Prepared (Installation)

	Name	Part No.	Q'ty
a81 Flat Point Set Screw (supplied with machine) Leveling Bolt Protective Metal	Plate	28M30A2003	3
	Flat Point Set Screw	Z272A1112020	3
	Leveling Bolt	13M308424	3
	13M30B703=1	3	
Commercial and section	Leveling Base	19M30A104=1	3
	Protective Metal/Lock Pad	Z28110800037	3
	Flat Point Set Screw	Z272A1110014	3×2
	Leveling Bolt	34M030A2003	3

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Table of Contents Makino A81 Maintenance Manual

- 1. Understanding the eBook Makino A81 Maintenance Manual
 - The Rise of Digital Reading Makino A81 Maintenance Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Makino A81 Maintenance Manual
 - Exploring Different Genres
 - $\circ\,$ Considering Fiction vs. Non-Fiction
 - $\circ \ \ Determining \ Your \ Reading \ Goals$
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Makino A81 Maintenance Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Makino A81 Maintenance Manual
 - Personalized Recommendations
 - Makino A81 Maintenance Manual User Reviews and Ratings
 - Makino A81 Maintenance Manual and Bestseller Lists
- 5. Accessing Makino A81 Maintenance Manual Free and Paid eBooks
 - Makino A81 Maintenance Manual Public Domain eBooks
 - Makino A81 Maintenance Manual eBook Subscription Services
 - Makino A81 Maintenance Manual Budget-Friendly Options
- 6. Navigating Makino A81 Maintenance Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Makino A81 Maintenance Manual Compatibility with Devices
 - Makino A81 Maintenance Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of Makino A81 Maintenance Manual
 - Highlighting and Note-Taking Makino A81 Maintenance Manual
 - o Interactive Elements Makino A81 Maintenance Manual
- 8. Staying Engaged with Makino A81 Maintenance Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Makino A81 Maintenance Manual
- 9. Balancing eBooks and Physical Books Makino A81 Maintenance Manual
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Makino A81 Maintenance Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Makino A81 Maintenance Manual
 - Setting Reading Goals Makino A81 Maintenance Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Makino A81 Maintenance Manual
 - Fact-Checking eBook Content of Makino A81 Maintenance Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - o Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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