

3050, 3350 and 3650 Tractors



John Deere Werke Mannheim
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SUMMARY OF MOST IMPORTANT SPECIFICATIONS FOR 3050, 3350 and 3650 TRACTORS

NOTE: For further specifications, see relevant Technical Manual

ENGINE

Valve clearance (engine hot or cold):	
Intake valves	0.26 mm (0.010 in.)
Exhaust valves	0.40 mm (0.016 in.)
Maximum engine oil pressure at 900 rpm and normal operating temperature	100 kPa (7 bar, 14 psi)
Compression	2100 kPa (21 bar, 300 psi)
Maximum difference in pressure between cylinders	90 kPa (0.9 bar, 13 psi)
Maximum flexion at intermediate card tube	40 mm (1.6 inch, 1.6 in.)
Blocker arm shaft to cylinder head	50 mm (2.0 in.)
Cylinder head to cylinder block (top window closed in oil)	
Top side	65 mm (2.6 in.)
Dist side	100 mm (4.0 in.)
Dist side	+ 40°
Blocker cover to cylinder head	10 mm (0.4 in.)
Connecting rod cap screws (clipped in oil)	55 to 75 Nm (50 to 55 ft-lb)
Main bearings to cylinder block	100 Nm (75 ft-lb)
Flywheel to crankshaft	140 Nm (100 ft-lb)
Front side carrier to engine without increased lifting capacity with increased lifting capacity and 3000	200 Nm (150 ft-lb)
Upper TCRS screws	100 Nm (75 ft-lb) + 90°
Lower TCRS screws	250 Nm (180 ft-lb)
Clutch to front side carrier	400 Nm (300 ft-lb)
Clutch to clutch housing without increased lifting capacity with increased lifting capacity and 3000	200 Nm (150 ft-lb)
Clutch housing to engine without increased lifting capacity with increased lifting capacity and 3000 upper and upper right-hand	300 Nm (225 ft-lb)
TCRS screws	100 Nm (75 ft-lb) + 120°
Upper left-hand TCRS screws	100 Nm (75 ft-lb) + 90°
Lower TCRS screws	100 Nm (75 ft-lb) + 120°
Side frames to front side carrier without increased lifting capacity with increased lifting capacity and 3000 TCRS screws	200 Nm (150 ft-lb)
TCRS screws	400 Nm (300 ft-lb)
Side frames to front side carrier without increased lifting capacity with increased lifting capacity and 3000 upper and lower cap screws	200 Nm (150 ft-lb)
Center cap screws	100 Nm (75 ft-lb)

FUEL INJECTION SYSTEM

Opening pressure of a line or re-combined nozzle with new spring	
- Engine without turbocharger	2100 to 2600 kPa (21 to 26 bar, 30 to 38 psi)
- Engine with turbocharger	2600 to 3000 kPa (26 to 30 bar, 38 to 43 psi)
Minimum opening pressure with used nozzle	
- Engine without turbocharger	2000 kPa (20 bar, 300 psi)
- Engine with turbocharger	2600 kPa (26 bar, 380 psi)
Maximum difference in opening pressure	100 kPa (1 bar, 15 psi)
Fuel injection nozzle to cylinder head	20 mm (0.8 in.)

BATTERY

Cold start testing current	500 amps
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ENGINE CLUTCH

Thickness of a new disc	10 mm (0.39 in.)
Wear limit	7 mm (0.28 in.)
Maximum permissible warpage of clutch disc	0.6 mm (0.024 in.)
Flywheel to crankshaft	140 Nm (100 ft-lb)
Clutch to flywheel	40 Nm (30 ft-lb)
Clutch pedal free play (mechanical operated clutch)	25 mm (approx. 1 in.)

REAR DRIFT UNIT

Operating pressure at 1000 rpm	1000 kPa (10 bar, 150 psi)
Operating pressure of automatic shift valve	600 to 700 kPa (6 to 7 bar, 75 to 100 psi)
Oil-Lu shift unit to clutch housing	50 Nm (35 ft-lb)

DIFFERENTIAL TRANSMISSION

Differential axle shaft fitting drag bracket with	
Roll bearings	0.75 to 1.0 Nm (0.5 to 0.7 ft-lb)
Roll bearings	0.4 to 0.75 Nm (0.3 to 0.5 ft-lb)
Special tool - nut or special tool at differential drive shaft	140 Nm (100 ft-lb)

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