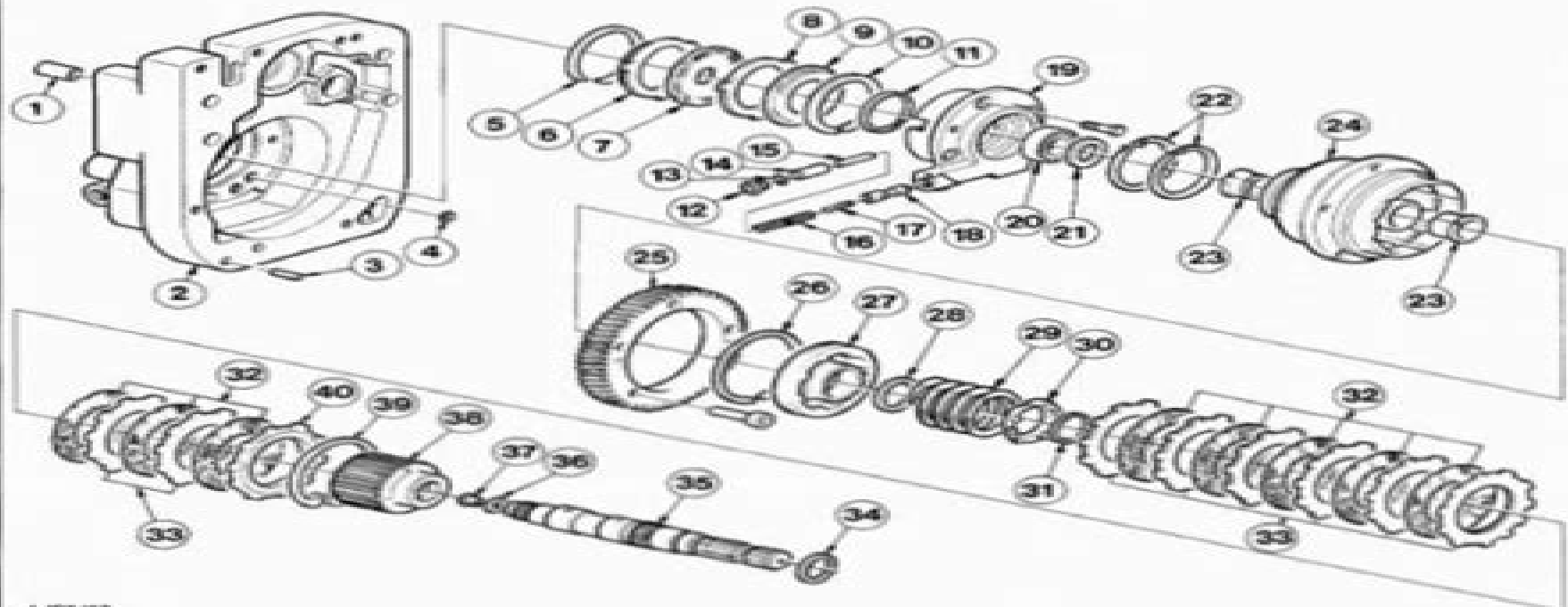


## PTO CLUTCH AND BRAKE, EXPLODED VIEW (Clockwise)



L 1018-400

- 1-Spacer sleeve
- 2-Rear PTO housing
- 3-Pin (2 used)
- 4-Seal ring (3 used)
- 5-Snap ring
- 6-Brake plate
- 7-Brake disk
- 8-Brake plate
- 9-Brake piston
- 10-Seal ring

- 11-Seal ring
- 12-Plug
- 13-O-ring
- 14-Piston
- 15-Pin
- 16-Spring
- 17-Spring
- 18-Control valve
- 19-Oil manifold
- 20-Ball bearing

- 21-Spacer washer
- 22-Seal rings
- 23-Bushings
- 24-Clutch drum
- 25-Ring gear
- 26-Seal ring
- 27-PTO shaft clutch piston
- 28-Seal ring
- 29-Compression spring
- 30-Spring plate

- 31-Snap ring
- 32-Internally splined disks
- 33-Externally splined disks
- 34-Back-up washer
- 35-PTO shaft
- 36-Seal ring
- 37-Seal ring holder
- 38-Clutch hub
- 39-Snap ring
- 40-Externally splined backing plate

L 1018-400 (L 1018-400) (01/1984)

# John Deere 1640s Manual

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