

## Removing and Installing the Shift Valve Housing

1. Take screws (A) out of the shift valve housing.

**NOTE:** Before installing the shift valve housing, clean all the sealing faces. Use a new gasket, if necessary.

Keep all the screws and bores clean and dry (i.e. free of oil and grease).

2. Install the shift valve housing, tightening all the screws evenly.

Specification	
Shift valve housing, screw— Torque	11 Nm 8 lb-ft



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## Remove and Install the Valves in the Shift Valve Housing

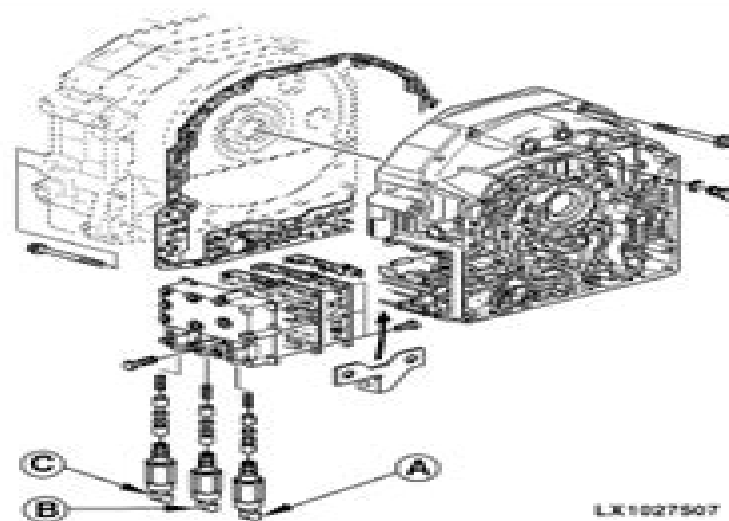
Exploded view of the shift valve housing

**IMPORTANT:** The K3 solenoid valve (Y32) is omitted from tractor serial no. 398656.

Solenoid valve K1 is now designated as solenoid valve 2 (Y63); it shifts B3-C4.

Solenoid valve K2 is now designated as solenoid valve 1 (Y62); it shifts B1-B2.

A—K1 solenoid (Y40) and B1-B2 shift valve  
B—K2 solenoid (Y38) and B2-B3 shift valve  
C—K3 solenoid (Y32) and B3-C4 shift valve



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# John Deere 6420 Technical Manual

**E Durkheim**



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